



SPECIFICATION



NE156QUM-N69

15.6" - UHD - eDP

Version: Rev.0 Date: 01.01.2021

Note: This specification is subject to change without prior notice



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TITLE: NE156QUM-N69

Product Specification Rev. 0

BOE Optoelectronics Technology Co., Ltd

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REVISION HISTORY

()Preliminary Specification

 $(\sqrt{\ })$ Final Specification

Revision No.	Page	Description of Changes	Date	Prepared
P0	1	Initial Release	2020.05.13	Liu Xinghong
P1	36~39	Update the EDID X10→X20	2020.09.03	Liu Xinghong
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1.0 GENERAL DESCRIPTION

1.1 Introduction

NE156QUM-N69 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 15.6inch diagonally measured active area with UHD resolutions (3840 horizontal by 2160 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 16.8M(Round up) (8bit) colors and color gamut sRGB 100%. The TFT-LCD panel used for this module is a low reflection and higher color type. Therefore, this module is suitable for Notebook PC. The LED driver for backlight driving is built in this model.

All input signals are eDP1.3 interface compatible.

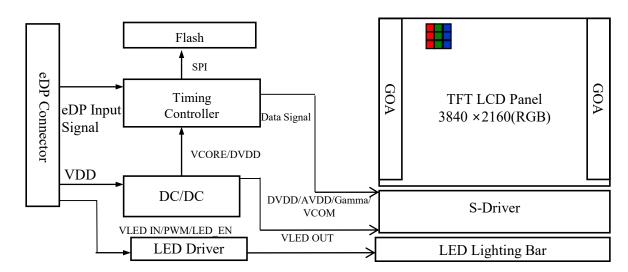


Figure 1. Drive Architecture

1.2 Features

- 4 lane eDP interface with 5.4Gbps link rates
- Thin and light weight
- 16.8M(Round up)(8bit) color depth, color gamut sRGB 100%
- Single LED lighting bar (Bottom side/Horizontal Direction)
- Data enable signal mode
- Green product (RoHS & Halogen free product)
- On board LED driving circuit
- Low driving voltage and low power consumption
- On board EDID chip
- DPCD Version 1.2
- Function : DBC/BIST/PSR/SDRRS
- Comply with TUV method 2 for Low Blue Light(LBL) requirement

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1.3 Application

• Notebook PC (Wide type)

1.4 General Specification

The followings are general specifications at the model NE156QUM-N69. (listed in Table 1)

<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active area	344.2176(H) ×193.6224(V)	mm	
Number of pixels	3840 (H) ×2160(V)	pixels	
Pixel pitch	89.64(H) ×89.64(V)	um	
Pixel arrangement	RGB Vertical stripe		
Display colors	16.8M(8bit)		Round up
Color gamut	100%	sRGB	
Display mode	Normally Black		
Dimensional outline	350.72±0.3(H)*205.72±0.3(V) 2.45±0.15(W/O PCB)&5.0Max(W PCB)	mm	
Weight	340(Max.)	g	
Surface treatment	Fine Anti Glare		
Surface hardness	3H		
Back-light	Bottom edge side, 1-LED lighting bar type		Note 1
	P _D : 1.06(Max)	W	@Mosaic
Power consumption	P _{BL} : 3.44(Max.)	W	@12 V input
	P _{Total} : 4.5(Max.)	W	@Mosaic

Notes: 1. LED Lighting Bar (60(6*10)*LED Array)

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2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. Absolute Maximum Ratings>

Ta=25+/-2°C

Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	V_{DD}	-0.3	4.0	V	
eDP input Voltage	$ m V_{eDP}$	0	2.0	V	Note 1
Logic Supply Voltage	V _{IN}	V _{SS} -0.3	V _{DD} +0.3	V	
Operating Temperature	T _{OP}	0	+50	°C	N-4- 2
Storage Temperature	T _{ST}	-20	+60	°C	Note 2

Notes:

- 1. Permanent damage to the device may occur if maximum values are exceeded functional operation should be restricted to the condition described under normal operating conditions.
- 2. Temperature and relative humidity range are shown in the figure below.
- 95 % RH Max. (40 °C \geq Ta) Maximum wet-bulb temperature at 39 °C or less.(Ta >40 °C)No condensation.

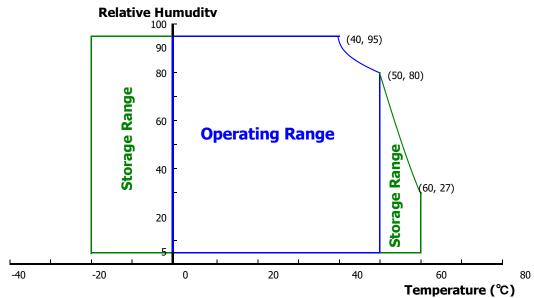


Figure 2. Temperature and Relative Humidity Range

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3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

< Table 3. Electrical Specifications >

 $Ta=25+/-2^{\circ}C$

		10010	J. Licenical Sp			1a 2	_
Pa	arameter		Min.	Тур.	Max.	Unit	Remarks
Power Supply V	oltage	V_{DD}	3.0	3.3	3.6	V	Note 1
Permissible Inpu Voltage	ıt Ripple	$V_{ m RF}$	-10% VDD	-	+10% VDD	V	Note 4
DBC Control Le	1	High Level	1.5	-	3.3	V	
DBC Control Le	evei	Low Level	0	-	0.2	V	NI-4- 5
DIGT C 4 11	1	High Level	1.5	-	3.3	V	Note 5
BIST Control Level		Low Level	0	-	0.2	V	
Power Supply In Current	nrush	Inrush	-	-	2	A	Note3
M	Mosaic		-	266.7	321	mA	
Power Supply	Red	I_{DD}	-	266.7	321	mA	
Current	Green		-	266.7	321	mA	
	Blue		-	266.7	321	mA	
	Mosaic	P_{M}	-	0.88	1.06	W	
	Red	P_R	-	0.88	1.06	W	
Power	Green	P_{G}	-	0.88	1.06	W	
Consumption	Blue	P_{B}	-	0.88	1.06	W	
	BLU	P_{BL}	-	-	3.44	W	Note 2
	Total	P _{Total}	-	-	4.5	W	Note 1

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3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

Notes:

- 1. The supply voltage is measured and specified at the interface connector of LCM.

 The current draw and power consumption specified is for 3.3V at 25 °C.(Typ. value for reference)
 - a) Mosaic pattern 8*8
 - b) R/G/B patterns



Figure 3. Power Measure Patterns

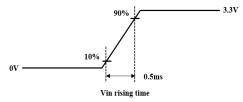


Figure 4. Inrush Measure Condition

- 2. Calculated value for reference (VLED \times ILED) , The power consumption with LED Driver are under the VLED = 12.0V , 25°C, PWM Duty 100% .
- 3. Measure condition (Figure 4)
- 4. Input voltage range:3.0~3.6V.Test condition: Oscilloscope bandwidth 20MHz, AC coupling
- 5. DBC&BIST setting

Pin No	Define	Enable	Disable
1	DBC	Pull High	Pull Low/Floating
14	BIST	Pull High	Pull Low/Floating

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3.2 Backlight Unit

< Table 4. LED Driving Guideline Specifications >

Ta=25+/-2°C

	Parameter		Min.	Тур.	Max.	Unit	Remarks
LED Forward V	oltage	V_{F}	-	-	2.85	V	
LED Forward C	urrent	I_{F}	-	18	-	mA	
LED Power Input Voltage		V_{LED}	5	12	21	V	
LED Power Input Current		I_{LED}	-	-	286.7	mA	Note 1
LED Power Consumption		P_{LED}	-	-	3.44	W	Note 1
Power Supply V Driver Inrush	oltage for LED	Iled inrush	-	-	1.5	A	
LED Life-Time		N/A	15,000	-	-	Hour	$I_F = 18mA$ Note 2
EN Control	Backlight On	17	2.5	-	3.6	V	
Level	Backlight Off	$ m V_{BL_EN}$	0	-	0.3	V	NI - 4 - 4
PWM Control	High Level	17	1.5	-	3.6	V	Note 4
Level	Low Level	$ m V_{BL_PWM}$	0	-	0.3	V	
PWM Control F	requency	F_{PWM}	200	-	2,000	Hz	
Duty Ratio			5	-	100	%	Note 3

Notes:

- 1. The current and power consumption with LED Driver are under the VLED = 12.0V, $25^{\circ}C$, PWM Duty 100%.
- 2. The LED life-time define as the estimated time to 50% degradation of initial luminous.
- 3. Measure condition (Figure 5).
- 4.LED EN&PWM setting

1.222	Erter Will Setting		
Pin No	Define	Enable	Disable
22	LED_EN	Pull High	Pull Low/Floating
23	PWM	Pull High	Pull Low/Floating

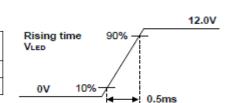


Figure 5. Inrush Measure Condition

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3.3 LED Structure

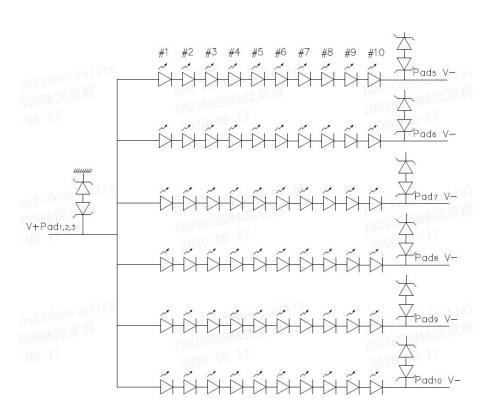


Figure 6. LED Structure

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4.0 OPTICAL SPECIFICATION

4.1 Overview

The test of optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = $25\pm2^{\circ}$ C) with the equipment of luminance meter system (PR730&PR810) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0°. We refer to $\theta\Theta=0$ (= θ 3) as the 3 o'clock direction (the "right"), $\theta\Theta=90$ (= θ 12) as the 12 o'clock direction ("upward"), $\theta\Theta=180$ (= θ 9) as the 9 o'clock direction ("left") and $\theta\Theta=270$ (= θ 6) as the 6 o'clock direction ("bottom"). While scanning θ and/or Θ , the center of the measuring spot on the display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement. VDD shall be 3.3+/-0.3V at 25° C. Optimum viewing angle direction is 6 'clock.

4.2 Optical Specifications

<Table 5. Optical Specifications>

Parame	Parameter		Condition	Min.	Typ.	Max.	Unit	Remark	
	Horizontal	Θ_3		85	-	-	Deg.		
Viewing Angle	Horizontai	Θ_9	CR > 10	85	-	-	Deg.	Note 1	
Range	Vertical	Θ_{12}	CK > 10	85	-	-	Deg.	Note 1	
	Vertical	Θ_6		85	-	-	Deg.		
Luminance Cor	ntrast Ratio	CR	$\Theta=0$ °	800	1000	-		Note 2	
Luminance of White	5 Points	$Y_{\rm w}$	$\Theta=0$ °	340	400	-	cd/m ²	Note 3	
White	5 Points	ΔΥ5	ILED = 18mA	80	-	-			
Luminance Uniformity	13 Points	ΔΥ13		65	1	-		Note 4	
Wileita Claus		W_{x}	$\Theta = 0^{\circ}$	0.283	0.313	0.343		Note 5	
White Chro	maticity	W_{v}	$\Theta = 0$	0.299	0.329	0.359		Note 5	
	Red	R_{x}			0.650	0.650 0.328			
	Reu	R_{y}			0.328				
Reproduction	Green	G_{x}	$\Theta = 0^{\circ}$	True 0.02	0.290	Trva 0.02			
of Color	Green	G_{y}	$\Theta = 0$	Тур0.03	0.621	Тур.+0.03			
	Blue	B_{x}			0.145				
	Blue	B_{v}		0.058					
Color Ga	amut			95	100	-	%	sRGB	
Gamma (Curve			1.7	2.2	2.7			
Response (Rising + F		T_{RT}	$Ta=25^{\circ}C$ $\Theta=0^{\circ}$	-	30	35	ms	Note 6	
Cross T	alk	CT	$\Theta=0_{\circ}$	-	-	2.0	%	Note 7	
CCT		-	-	5500	6500	7000	K	LCM	

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Notes:

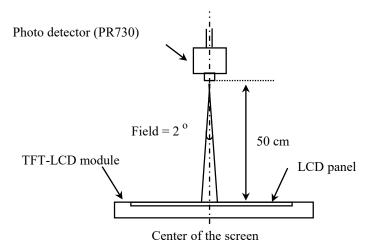
- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see Figure 7).
- 2. Contrast measurements shall be made at viewing angle of Θ = 0 and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state . (see Figure 7) Luminance Contrast Ratio (CR) is defined mathematically.

- 3. Center Luminance of white is defined as luminance values of 5 point average across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in Figure 8 for a total of the measurements per display.
- 4. The White luminance uniformity on LCD surface is then expressed as : ΔY =Minimum Luminance of 5(or 13) points / Maximum Luminance of 5(or 13) points.(see Figure 8 and Figure 9).
- 5. The color chromaticity coordinates specified in Table 5 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 6. The electro-optical response time measurements shall be made as Figure 10 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is T_r, and 90% to 10% is T_f.
- 7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark. (See Figure 11).

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4.3 Optical Measurements



Optical characteristics measurement setup

Figure 7. Measurement Set Up

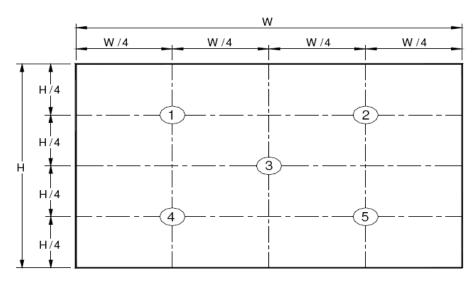


Figure 8. White Luminance and Uniformity Measurement Locations (5 points)

Center Luminance of white is defined as luminance values of center 5 points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in Figure 7 for a total of the measurements per display.

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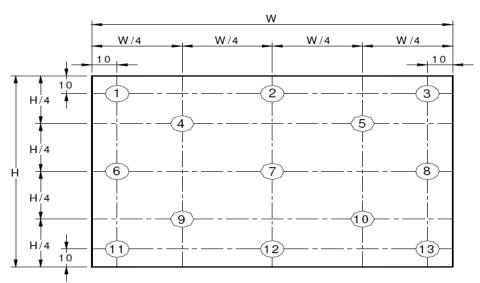


Figure 9. Uniformity Measurement Locations (13 points)

The White luminance uniformity on LCD surface is then expressed as : $\Delta Y5 = Minimum Luminance$ of five points / Maximum Luminance of five points (see Figure 8), $\Delta Y13 = Minimum Luminance$ of 13 points /Maximum Luminance of 13 points (see Figure 9).

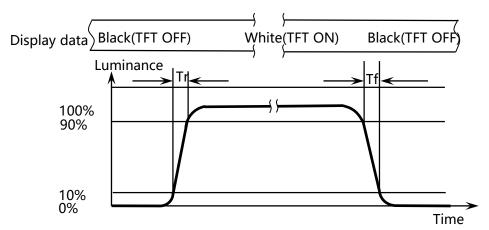


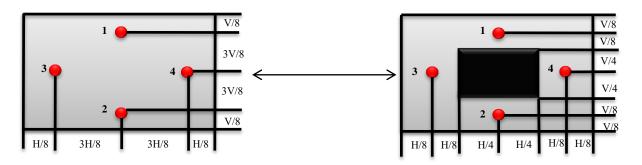
Figure 10. Response Time Testing

The electro-optical response time measurements shall be made as shown in Figure 10 by switching the "data" input signal ON and OFF. Tr: The luminance to change from 10% to 90%, Tf: The luminance to change from 90% to 10%.

The test system: LMS PR810

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Cross Talk (%) =
$$\left| \frac{Y_B - Y_A}{Y_A} \right| \times 100$$

Figure 11. Cross Talk Modulation Test Description

Where:

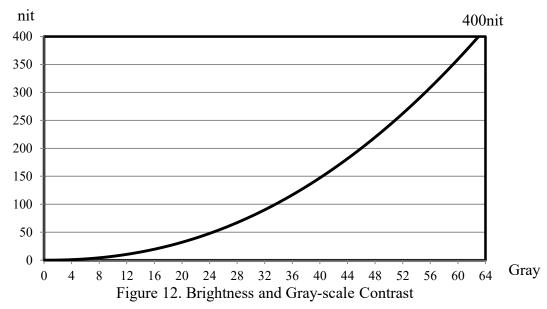
 Y_A = Initial luminance of measured area (cd/m²)

 Y_B = Subsequent luminance of measured area (cd/m²)

The location 1/2/3/4 measured will be exactly the same in both patterns. The test background gray is from L64 to L192. Take the largest data as the result.

Cross Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark.(Refer to Figure 11)

The test system: PR730



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5.0 INTERFACE CONNECTION

5.1 Electrical Interface Connection

The electronics interface connector is I-PEX 20682-040E or Compatible.

The connector interface pin assignments are listed in Table 6.

<Table 6. Pin Assignments for the Interface Connector>

Pin No.	Symbol	Description	Pin No.	Symbol	Description	
1	DBC	CABC Enable	21	LCD_VCC	LCD logic and driver power	
2	H_GND	High Speed Ground	22	BIST	Dell BIST Enable Pin	
3	Lane3_N	Comp Signal Link Lane 3	23	LCD_GND	LCD logic and driver ground	
4	Lane3_P	True Signal Link Lane 3	24	LCD_GND	LCD logic and driver ground	
5	H_GND	High Speed Ground	25	LCD_GND	LCD logic and driver ground	
6	Lane2_N	Comp Signal Link Lane 2	26	LCD_GND	LCD logic and driver ground	
7	Lane2_P	True Signal Link Lane 2	27	HPD	HPD signal pin	
8	H_GND	High Speed Ground	28	BL_GND	Backlight_ground	
9	Lane1_N	Comp Signal Link Lane 1	29	BL_GND	Backlight_ground	
10	Lane1_P	True Signal Link Lane 1	30	BL_GND	Backlight_ground	
11	H_GND	High Speed Ground	31	BL_GND	Backlight_ground	
12	Lane0_N	Comp Signal Link Lane 0	32	BL_Enable	Backlight On / Off	
13	Lane0_P	True Signal Link Lane 0	33	PWM_In	PWM Input	
14	H_GND	High Speed Ground	34	NC	Reserved for LCD manufacture	
15	AUX_CH_P	True Signal Auxiliary Ch.	35	NC	Reserved for LCD manufacture	
16	AUX_CH_N	Comp Signal Auxiliary Ch.	36	BL_PWR	Backlight power	
17	H_GND	High Speed Ground	37	BL_PWR	Backlight power	
18	LCD_VCC	LCD logic and driver power	38	BL_PWR	Backlight power	
19	LCD_VCC	LCD logic and driver power	39	BL_PWR	Backlight power	
20	LCD_VCC	LCD logic and driver power	40	NC	NC	

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5.2 eDP Interface

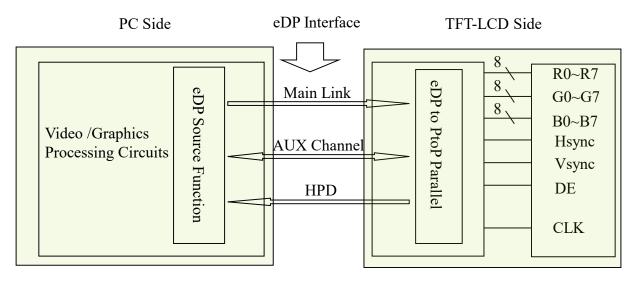


Figure 13. eDP Interface Architecture

Note:

Transmitter: Parade DP501 or equivalent.

Transmitter is not contained in module.

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5.3 Data Input Format

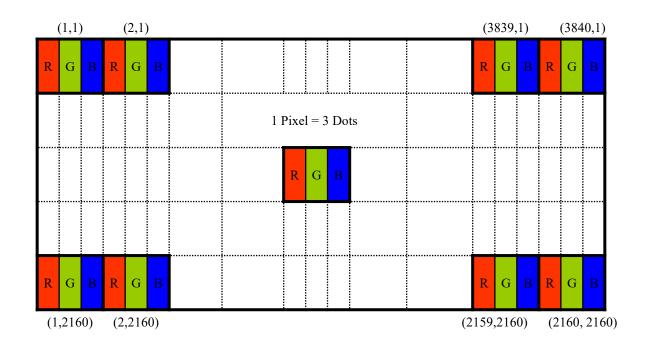


Figure 14. Display Position of Input Data (V-H)

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5.4 Back-light & LCM Interface Connection

BLU Interface Connector: DEREN FC0510-L0822W560H100-N01 or Compatible.

<Table 7. Pin Assignments for the BLU Connector>

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	Vout	LED anode connection	6	LED	LED cathode connection
2	Vout	LED anode connection	7	LED	LED cathode connection
3	Vout	LED anode connection	8	LED	LED cathode connection
4	NC	No Connection	9	LED	LED cathode connection
5	LED	LED cathode connection	10	LED	LED cathode connection

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6.0 SIGNAL TIMING SPECIFICATION

6.1 The NE156QUM-N69 Is Operated By The DE Only

< Table 8. Signal Timing Specification >

Item		Symbols	Min	Тур	Max	Unit
Clock	Frequency	1/Tc	515	533.28	538	MHz
Frame Period			2190	2222	2230	lines
		Tv	-	60	-	Hz
			-	8.3	-	ms
Vertical Display Period		Tvd	-	2160	-	lines
One line Scanning Period		Th	3920	4000	4022	clocks
Horizontal Display Period		Thd	-	3840	-	clocks

Note: The above is as optimized setting.

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6.2 eDP Rx Interface Timing Parameter

The specification of the eDP Rx interface timing parameter is shown in Table 9.

<Table 9. eDP Main-Link RX TP4 Package Pin Parameters>

Item	Symbol	Min	Тур	Max	Unit	Remark
Spread spectrum clock (Link clock down-spreading)	SSC	0	-	0.5	%	
Differential peak-to-peak input voltage at package pins	VRX-DIFFp-p	100	-	1320	mV	
Rx input DC common mode voltage	Vrx_dc_cm	0	-	2	V	
Differential termination resistance	Rrx-diff	80	100	120	Ω	
Single-ended termination resistance	RRX-SE	40	-	60	Ω	
Rx short circuit current limit	Irx_short	-	-	50	mA	
Intra-pair skew at Rx package pins (HBR) RX intra-pair skew tolerance at HBR	Lrx_skew_ intra_pair	-	-	60	ps	
AC Coupling Capacitor	Csource_ml	75	-	200	nF	Source side

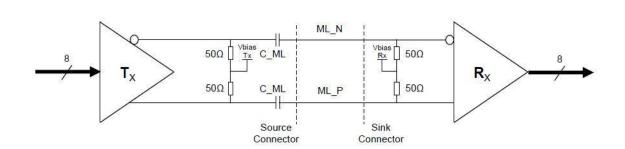


Figure 15. Main link differential pair

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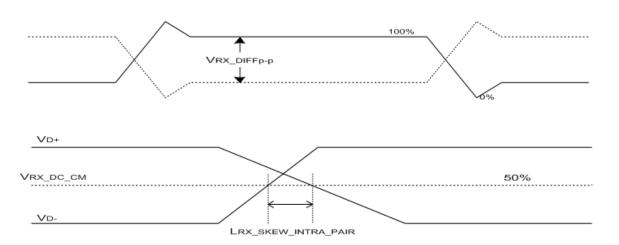


Figure 16. VRX-DIFFp-p & LRX_SKEW_INTRA_PAIR

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<Table 10. HPD Characteristics>

Item	Symbol	Min	Тур	Max	Unit	Remark	
HPD voltage	VHPD	2.25	-	3.6	V	Sink side	
Hot Plug Detection Threshold	-	2.0	-	-	V	G '1	
Hot Unplug Detection Threshold	-	-	-	0.8V	V	Source side	
HPD_IRQ Pulse Width	HPD_IRQ	0.5	-	1	ms		
HPD_TimeOut	-	2.0	-	-	ms		

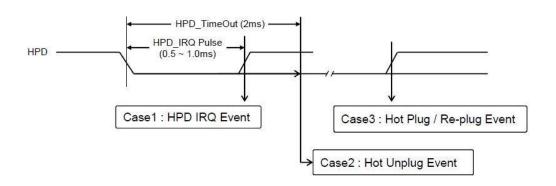


Figure 17. HPD Events

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<Table 11. AUX Characteristics>

Item	Symbol	Min	Тур	Max	Unit	Remark
AUX unit interval	Uiaux	0.4	0.5	0.6	Us	
AUX peak-to-peak input differential voltage	Vaux-rx-diffp-p	0.29	-	1.38	V	Sink Side Connector Pin
AUX CH termination DC resistance	Raux-term	80	100	120	Ohm	
AUX DC common mode voltage	VAUX-DC-CM	0	-	2	V	
AUX turn around common mode voltage	Vaux-turn-cm	-	-	0.3	V	
AUX short circuit current limit	Iaux-short	-	1	90	mA	
AUX AC Coupling Capacitor	Csource-aux	75	-	200	nF	Source side

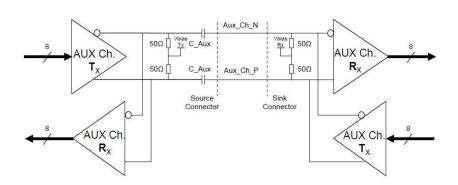


Figure 18. AUX differential pair

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7.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

<Table 12. Input Signal & Basic Display Colors & Gray Scale of Colors >

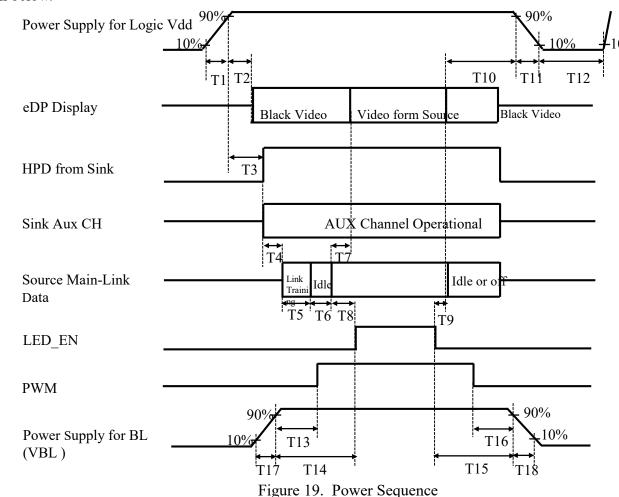
	Colors &	Data signal				
	Gray scale	R0 R1 R2 R3 R4 R5 R6 R7	B0 B1 B2 B3 B4 B5 B6 B7			
	Black	0 0 0 0 0 0 0 0	G0 G1 G2 G3 G4 G5 G6 G7 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
	Blue	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1		
	Green	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0		
Basic	Light Blue	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1		
colors	Red	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
	Purple	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1		
	Yellow	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0		
	White	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1		
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
	Δ	1 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
	Darker	0 1 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
Gray scale	Δ	↑	<u> </u>	<u></u>		
of Red	▽	↓	↓	↓		
	Brighter	1 0 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
	▽	0 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
	Red	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
	Δ	0 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
	Darker	0 0 0 0 0 0 0 0	0 1 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
Gray scale	Δ	<u> </u>	<u> </u>	<u> </u>		
of Green	▽	↓	↓	↓		
	Brighter	0 0 0 0 0 0 0 0	1 0 1 1 1 1 1 1	0 0 0 0 0 0 0 0		
	▽	0 0 0 0 0 0 0 0	0 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0		
	Green	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0		
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
	Δ	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0		
	Darker	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 1 0 0 0 0 0 0		
Gray scale	Δ	<u> </u>	<u> </u>	<u> </u>		
of Blue	∇	↓	<u> </u>	<u> </u>		
	Brighter	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 0 1 1 1 1 1 1		
	∇	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 1 1 1 1 1 1 1		
	Blue	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1		
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
Gray	Δ	1 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0		
scale	Darker	0 1 0 0 0 0 0 0	0 1 0 0 0 0 0 0	0 1 0 0 0 0 0 0		
of White %	Δ	<u> </u>	<u> </u>	<u> </u>		
White& Black	∇	<u> </u>	<u> </u>	<u> </u>		
Віаск	Brighter	1 0 1 1 1 1 1 1	1 0 1 1 1 1 1 1	1 0 1 1 1 1 1 1		
	∇	0 1 1 1 1 1 1 1	0 1 1 1 1 1 1 1	0 1 1 1 1 1 1 1		
	White	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1		

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8.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below.



• $0.5 \text{ms} \leq \text{T1} \leq 10 \text{ ms}$

- \bullet 0ms < T2 \le 200 ms
- 0ms < T3 \le 200 ms
- $T_4 + T_5 + T_6 + T_8 > 80 \text{ms}$
- T4+T5+T6+T8>80ms
- 0ms < T7 ≤ 50ms50ms < T8
- 0ms < T9

- 100ms < T10 < 500 ms
- $500 \text{ms} \leq T12$
- 0ms < T13
- 0ms < T14
- 0ms < T15
- 0ms < T16

Notes:

- 1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.
- 2. Do not keep the interface signal high impedance when power is on. Back Light must be turn on after power for logic and interface signal are valid.

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 $0.5 \text{ms} \leq T17$

 $0.5 \text{ms} \leq T18$

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9.0 Connector Description

Physical interface is described as for the connector on LCM.

These connectors are capable of accommodating the following signals and will be following components.

9.1 TFT LCD Module

< Table 13. Signal Connector >

Connector Name /Description	For Signal Connector	
Manufacturer	I-PEX or Compatible	
Type/ Part Number	I-PEX 20682-040E or Compatible	
Mating Housing/ Part Number	I-PEX 20679-040T or Compatible	

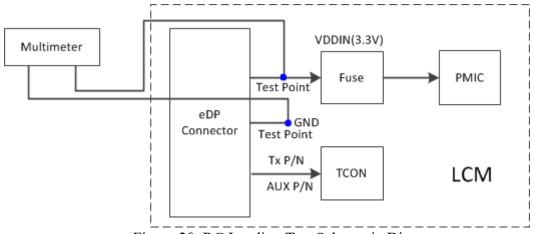
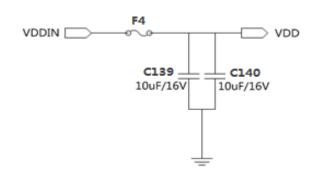


Figure 20. RC Loading Test Schematic Diagram



Item	RC Loading		
MOTHIN.	R	C	
Y2THV	39.5kΩ	50.8nF	

Figure 21. VCC Loop R/C Loading Parameter

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10.0 MECHANICAL CHARACTERISTICS

10.1 Dimensional Requirements

Figure 26 shows mechanical outlines for the model NE156QUM-N69. Other parameters are shown in Table 14.

<Table 14. Dimensional Parameters>

Parameter	Specification	Unit
Active Area	344.2176 (H) ×193.6224 (V)	mm
Number of pixels	3840 (H) X 2160 (V) (1 pixel = R + G + B dots)	pixels
Pixel pitch	89.64 (H) X 89.64 (V)	um
Pixel arrangement	RGB Vertical stripe	
Display colors	16.8M(Round up)(8bit)	
Display mode	Normally Black	
Dimensional outline	350.72±0.3(H)*205.72±0.3(V) 2.45±0.15(W/O PCB)&5.0Max(W PCB)	mm
Weight	340(Max.)	g

10.2 Mounting

See Figure 26.

10.3 Fine Anti Glare and Polarizer Hardness.

The surface of the LCD has a Fine Anti Glare coating to minimize reflection and a coating to reduce scratching. Polarizer Hardness is 3H.

10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

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11.0 RELIABILITY TEST

The reliability test items and its conditions are shown in below.

<Table 15. Reliability Test>

No	Test Items	Conditions	Remark
1	High temperature storage test	Ta = 60°C, 60%RH, 240 hrs	
2	Low temperature storage test	Ta = -20°C, 240 hrs	
3	High temperature & high humidity operation test	Ta = 50°C, 80%RH, 240 hrs	
4	High temperature operation test	Ta = 50°C, 60%RH, 240 hrs	
5	Low temperature operation test	Ta = 0°C, 240 hrs	
6	Thermal shock	Ta = -20 °C \leftrightarrow 60 °C (0.5 hr), 60%±3%RH, 100 cycle	
7	Vibration test (non-operating)	Ta = 25°C, 60%RH, 1.5G, 10~500Hz, Sine X,Y,Z / Sweep rate : 1 hour	Note 1
8	Shock test (non-operating)	Ta = 25°C, 60%RH, 220G, Half Sine Wave $2\text{msec} \pm X, \pm Y, \pm Z$ Once for each direction	Note 1
9	Electro-static discharge test (operating)	Air : 150 pF , 330Ω , $\pm 15 \text{ KV}$ Contact : 150 pF , 330Ω , $\pm 8 \text{ KV}$ Ta = 25° C, 60° RH,	Note 2

Notes:

- 1. The fixture must be hard enough, so that the module would not be twisted or bent.
- 2. Self- recovery and restart recovery is allowed. No hardware failures.

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12.0 HANDLING & CAUTIONS

- (1) Cautions when taking out the module
 - Pick the pouch only, when taking out module from a shipping package.
- (2) Cautions for handling the module
 - As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
 - As the LCD panel and back light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
 - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
 - Do not pull the interface connector in or out while the LCD module is operating.
 - Put the module display side down on a flat horizontal plane.
 - Handle connectors and cables with care.
- (3) Cautions for the operation
 - When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
 - Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.
- (4) Cautions for the atmosphere
 - Dew drop atmosphere should be avoided.
 - Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (5) Cautions for the module characteristics
 - Do not apply fixed pattern data signal to the LCD module at product aging.
 - Applying fixed pattern for a long time may cause image sticking.
- (6) Other cautions
 - Do not disassemble and/or re-assemble LCD module.
 - Do not re-adjust variable resistor or switch etc.
 - When returning the module for repair or etc. Please pack the module not to be broken. We recommend to use the original shipping packages.

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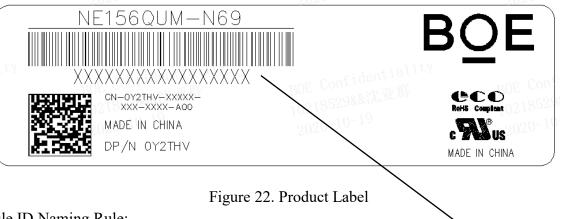
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13.0 LABEL

(1) Product Label



Module ID Naming Rule:

<table 1<="" th=""><th>16.</th><th>Module</th><th>ID</th><th>Naming</th><th>Rule></th></table>	16.	Module	ID	Naming	Rule>
---	-----	--------	----	--------	-------

Description		oduct Iame	Product Grade	В8	Ye	ar	Month	Model Extension Code (Last 4 Digits of FG CODE)			0	Seria 0001-Z	l No. ZZZZZ	Z			
Code	В	9	A	F	1	7	8	8	D	3	1	0	0	0	0	6	8
Digit Code	1	2	3	4	10	6	7	8	9	10	11	12	13	14	15	16	17

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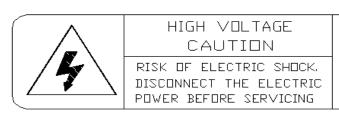
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(2) High voltage caution label



COLD CATHODE FLUORESCENT LAMP IN LCD
PANEL CONTAINS A SMALL AMOUNT

OF MERCURY, PLEASE FOLLOW LOCAL ORDINANCES OR REGULATIONS FOR DISPOSAL.

Figure 23. High Voltage Caution Label

(3) Box label

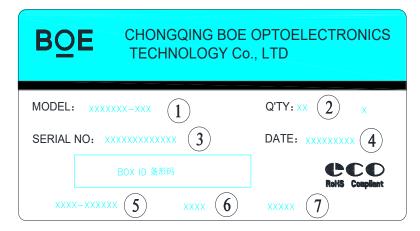


Figure 24. Box Label

Serial number marked part needs to print, show as follows:

- 1. FG-CODE(Before 12 bit)
- 2. Product quantity

3. Box ID

- 4. Date
- 5. The client section material number(The client)
- 6. FG-Code After four
- 7. The supplier code

Total Size:100×50mm

<Table 17. Box Label Naming Rule >

Digit Code	1	2	3	4	5	6	7	8	9	10	11	12	13
Code	В	9	A	F	1	7	8	N	0	0	3	2	7
Description	I	duct me	Product Grade	В8	Ye	ear	Month	Revision	BOX Serial Number				

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PE Bag

Shielding Bag

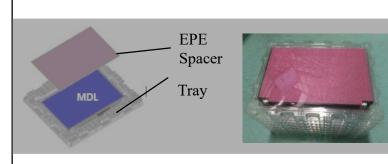
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7 layer

8层

14.0 PACKING INFORMATION

14.1 Packing Order



• Put 1 pcs spacer in tray and 1 pcs MDL on spacer. 3pcs MDL/Tray,4pcs Spacer/Tray.

• Put 7 pcs tray and 1 pcs tray cover in PE bag.

• Put PE bag with 2 EPE cover in the inner box.

• 21pcs/Box,18Box/Pallet, 378pcs MDL/Pallet.

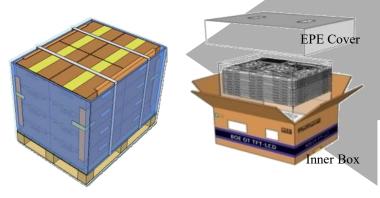


Figure 25. Packing Order

14.2 Note

- Box dimension: 480mm*350mm*285mm
- Package quantity in one box: 21pcs
- Total weight: 14.6kg/Box

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15.0 MECHANICAL OUTLINE DIMENSION

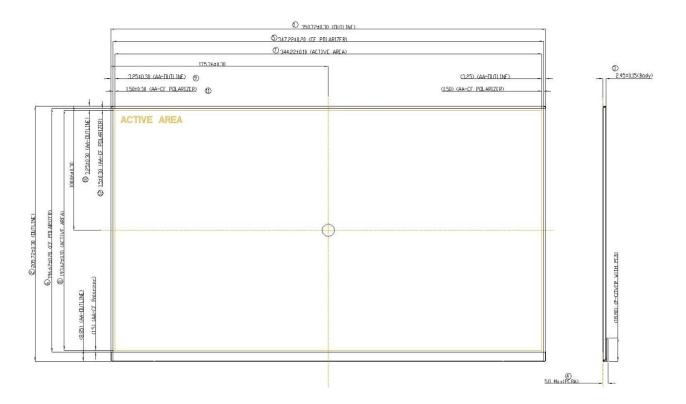


Figure 26. TFT-LCD Module Outline Dimension (Front View)

NOTES:

- 1.WARPAGE AND DEFORMATION SPEC.: 0.5mm MAX.
- 2.THE eDP CONNECTOR IS MEASURED AT PIN 1 AND MATING LINE
- 3.UNSPECIFIED TOLERANCE REFER TO±0.3 mm
- 4.THE MEASUREMENT METHOD FOR THE DIMENSION OF MODULE, PLEASE REFRE TO Appendix A.
- 5.TOP POLARIZER IS THE HIGHEST PORTION.
- 6."()" MEANS REFERANCE DIMENSIONS.

7.CRITICAL DIMENSION: (1)- (16)

CPK:(1)-(3)

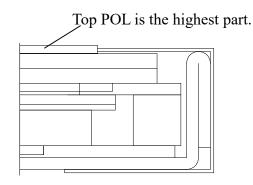


Figure 27. Highest Point Position

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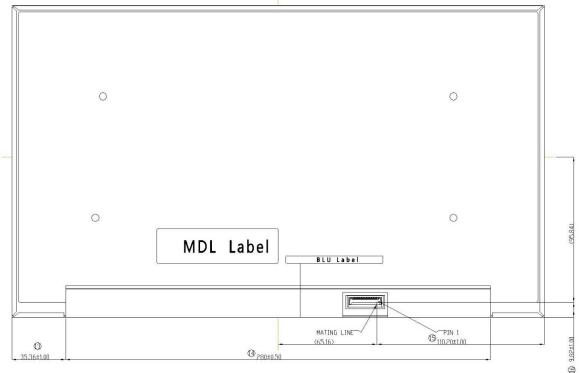


Figure 28. TFT-LCD Module Outline Dimensions (Rear view)

NOTES:

- 1.WARPAGE AND DEFORMATION SPEC.: 0.5mm MAX.
- 2.THE eDP CONNECTOR IS MEASURED AT PIN 1 AND MATING LINE
- 3.UNSPECIFIED TOLERANCE REFER TO ±0.3 mm
- 4. THE MEASUREMENT METHOD FOR THE DIMENSION OF MODULE, PLEASE REFRE TO Appendix A..
- 5.TOP POLARIZER IS THE HIGHEST PORTION.
- 6."()" MEANS REFERANCE DIMENSIONS.

7.CRITICAL DIMENSION: (1)- (16)

CPK: (1)-(3)

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16.0 EDID Table

Address (HEX)	Function	Hex	Dec	Input values	Notes
00		00	0	0	
01		FF	255	255	
02		FF	255	255	
03	Hoodor	FF	255	255	EDID Header
04	Header	FF	255	255	EDID Header
05		FF	255	255	
06		FF	255	255	
07		00	0	0	
80	ID Manufacturer	09	9	BOE	ID = BOE
09	Name	E5	229	BOE	ID = BOE
0A	ID Product Code	40	64	2368	ID = 2368
0B	ID Floudet Code	09	9		1D - 2300
0C		00	0	0	
0D	32-bit serial No.	00	0	0	
0E	32-bit serial No.	00	0	0	
0F		00	0	0	
10	Week of manufacture	12	18	18	
11	Year of Manufacture	1E	30	2020	Manufactured in 2020
12	EDID Structure Ver.	01	1	1	EDID Ver 1.0
13	EDID revision #	04	4	4	EDID Rev. 0.4
14	Video input definition	A5	165	-	Video Signal Interface
15	Max H image size	22	34	34	34cm (Approx)
16	Max V image size	13	19	19	19cm (Approx)
17	Display Gamma	78	120	2.2	Gamma curve = 2.2
18	Feature support	03	3	-	Feature Support
19	Red/Green low bits	84	132	-	Red / Green Low Bits
1A	Blue/White low bits	35	53	-	Blue / White Low Bits
1B	Red x high bits	A6	166	0.650	Red (x) = 10100110 (0.650)
1C	Red y high bits	54	84	0.328	Red $(y) = 01010100 (0.328)$
1D	Green x high bits	4A	74	0.290	Green (x) = $01001010 (0.290)$
1E	Green y high bits	9F	159	0.621	Green (y) = 10011111 (0.621)
1F	Blue x high bits	25	37	0.145	Blue (x) = 00100101 (0.145)
20	BLue y high bits	0E	14	0.058	Blue (y) = 00001110 (0.058)
21	White x high bits	50	80	0.313	White $(x) = 01010000 (0.313)$
22	White y high bits	54	84	0.329	White (y) = 01010100 (0.329)
23	Established timing 1	00	0	-	
24	Established timing 2	00	0	-	
25	Established timing 3	00	0	-	

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26	Standard timing	01	1	_	
27	_ Standard timing #1	01	1		Not Used
28	Standard timing	01	1		
29	#2	01	1	_	Not Used
2A	Standard timing	01	1	_	
2B	#3	01	1	_	Not Used
2C	Standard timing	01	1	_	
2D	#4	01	1	_	Not Used
2E	Standard timing	01	1	_	Not Hood
2F	#5	01	1	-	Not Used
30	Standard timing	01	1	-	Not Used
31	#6	01	1	-	Not oseu
32	Standard timing	01	1	-	Not Used
33	#7	01	1	-	Not oscu
34	Standard timing	01	1	-	Not Used
35	#8	01	1	-	1101 0304
36		50	80	533.28	533.28MHz Main clock
37		D0	208	000.20	555.201112 Plain Clock
38	_	00	0	3840	Hor Active = 3840
39		A0	160	160	Hor Blanking = 160
3A		F0	240	-	4 bits of Hor. Active + 4 bits of Hor. Blanking
3B		70	112	2160	Ver Active = 2160
3C		3E	62	62	Ver Blanking = 62
3D		80	128	-	4 bits of Ver. Active + 4 bits of Ver. Blanking
3E	Detailed	30	48	48	Hor Sync Offset = 48
3F	timing/monitor descriptor #1	20	32	32	H Sync Pulse Width = 32
40		36	54	3	V sync Offset = 3 line
41		00	0	6	V Sync Pulse width: 6 line
42]	58	88	344	Horizontal Image Size = 344 mm (Low 8 bits)
43]	C2	194	194	Vertical Image Size = 194 mm (Low 8 bits)
44		10	16	-	4 bits of Hor Image Size + 4 bits of Ver Image Size
45]	00	0	0	Hor Border (pixels)
43	1	00	0	0	Vertical Border (Lines)
46		-			

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ı	40		1 47	407			1		
	48		A7	167	426.62	426.6239999	99999997MHz Main clock		
	49		A6	166					
	4A		00	0	3840	Ho	r Active = 3840		
	4B		A0	160	160	Hor	Blanking = 160		
	4C		F0	240	-	4 bits of Hor. Ac	tive + 4 bits of Ho	or. Blanking	
	4D		70	112	2160	Ve	r Active = 2160		
	4E		3E	62	62	Ve	r Blanking = 62		
	4F		80	128	-	4 bits of Ver. Ac	tive + 4 bits of Ve	er. Blanking	
		Detailed		i					

49		A6	166	420.02	420.0239999999997MHZ Maill Clock
4A		00	0	3840	Hor Active = 3840
4B		A0	160	160	Hor Blanking = 160
4C		F0	240	-	4 bits of Hor. Active + 4 bits of Hor. Blanking
4D		70	112	2160	Ver Active = 2160
4E		3E	62	62	Ver Blanking = 62
4F		80	128	-	4 bits of Ver. Active + 4 bits of Ver. Blanking
50	Detailed	30	48	48	Hor Sync Offset = 48
51	timing/monitor descriptor #2	20	32	32	H Sync Pulse Width = 32
52		36	54	3	V sync Offset = 3 line
53		00	0	6	V Sync Pulse width: 6 line
54		58	88	344	Horizontal Image Size = mm (Low 8 bits)
55		C2	194	194	Vertical Image Size = mm (Low 8 bits)
56		10	16	-	4 bits of Hor Image Size + 4 bits of Ver Image Size
57		00	0	0	Hor Border (pixels)
58		00	0	0	Vertical Border (Lines)
59		1A	26	-	Detailed timing Definition
5A		00	0	-	
5B		00	0	-	
5C		00	0	-	ASCII Data Sting Tag
5D		FE	254	-	
5E		00	0	-	
5F		59	89	Υ	
60		32	50	2	
61		54	84	Т	Dell P/N:Y2THV
62	Detailed timing/monitor	48	72	Н	
63	descriptor #3	56	86	V	
64	·	80	128	10000000	EDID:A00
65		4E	78	N	
66		45	69	Е	
67		31	49	1	
68		35	53	5	BOE PN
69		4E	78	N	
6A		36	54	6	
6B		39	57	9	

L	61		54	84	Т	Dell P/N:Y2THV	
	62	Detailed timing/monitor	48	72	Н		
Į	63	descriptor #3	56	86	V		
	64	•	80	128	10000000	EDID:A00	
	65		4E	78	N		
Į	66		45	69	Е		
	67		31	49	1		
Į	68		35	53	5	BOE PN	
	69		4E	78	N		
	6A		36	54	6		
Į	6B		39	57	9		
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D	OE]	PRODU	ICT GROUP	REV	ISSUE DATE	
D				Cust	omer Spec	Rev.0	2020.10.16	
6C		00	0	-				
6D		00	0	-		Flag		
6E		00	0	-				
6F		00	0	-	Data Type Tag: Man	ufacturer Specifie	d Data 00	
70		00	0	_		Flag		
71		02 2 -			Color Depth: 8bit +2 bit FRC: No Supports			
72		41	65	-	Configuration : no l	Lamps of LED Light Bars : one Configuration : no back light color adjustment Panel Illumination : WLED		
73		21	33	-	Intel DRF Max. Fra	RRS : Supports RS : No Supports Ime Rate : 65Hz Ime Rate : 40Hz		
74		9E	158	-		WM : PWM only pical Luminance :	400	
75	Detailed timing/monitor descriptor #4	00	0	-	Pixel Structure : RGB v-strip Transflective : no AG/Glossy : Anti-Glare			
76		10	16	-	Bynamic Backlight Control : DBC type 1 Color Management : NTSC and sRGB			

6D		00	0	-	Flag
6E		00	0	-	
6F		00	0	-	Data Type Tag: Manufacturer Specified Data 00
70		00	0	-	Flag
71		02	2	-	Color Depth : 8bit +2 bit FRC : No Supports
72		41	65	-	Lamps of LED Light Bars : one Configuration : no back light color adjustment Panel Illumination : WLED
73		21	33	-	Intel sDRRS : Supports Intel DRRS : No Supports Max. Frame Rate : 65Hz Min. Frame Rate : 40Hz
74		9E	158	-	Digatle/PWM: PWM only Maximum Typical Luminance: 400
75	Detailed timing/monitor descriptor #4	00	0	-	Pixel Structure : RGB v-strip Transflective : no AG/Glossy : Anti-Glare
76		10	16	-	Bynamic Backlight Control : DBC type 1 Color Management : NTSC and sRGB
77		00	0	-	Active Gamma Control : no support(default) Montion Blur : no support(default)
78		00	0	-	In-Cell Scanner : no support(default) Wireless Enhancement Hardware : no support(default)
79		0A	10	-	In-Cell Touch: no support(default) Interface: eDP Overdrive: no support(default) Interface Channels: four
7A		01	1	-	3-D Hardware Support : no support(default) Electronic Privacy : no electronic privacy hardware control BIST Hardware support : support(default)
7B]	0A	10		Format:
7C]	20	32	-	terminate with ASCII code 0Ah
7D		20	32	_	and pad field with ASCII code 20h
7E	Extension flag	00	0	1	0:1個EDID; N-1: N个EDID
7F	Checksum	22	34	_	Checksum

6F		00	0	-	Data Type Tag: Manufacturer Specified Data 00
70]	00	0	-	Flag
71		02	2	-	Color Depth : 8bit +2 bit FRC : No Supports
72		41	65	-	Lamps of LED Light Bars : one Configuration : no back light color adjustment Panel Illumination : WLED
73		21	33	-	Intel sDRRS : Supports Intel DRRS : No Supports Max. Frame Rate : 65Hz Min. Frame Rate : 40Hz
74		9E	158	-	Digatle/PWM : PWM only Maximum Typical Luminance : 400
75	Detailed timing/monitor descriptor #4	00	0	-	Pixel Structure : RGB v-strip Transflective : no AG/Glossy : Anti-Glare
76		10	16	-	Bynamic Backlight Control : DBC type 1 Color Management : NTSC and sRGB
77		00	0	-	Active Gamma Control : no support(default) Montion Blur : no support(default)
78		00	0	-	In-Cell Scanner : no support(default) Wireless Enhancement Hardware : no support(default)
79		0A	10	-	In-Cell Touch: no support(default) Interface: eDP Overdrive: no support(default) Interface Channels: four
7A		01	1	-	3-D Hardware Support : no support(default) Electronic Privacy : no electronic privacy hardware control BIST Hardware support : support(default)
7B]	0A	10	-	Format:
7C]	20	32	-	terminate with ASCII code 0Ah
7D		20	32	-	and pad field with ASCII code 20h
7E	Extension flag	00	0	1	0:1個EDID; N-1: N个EDID
7F	Checksum	22	34		Checksum

	70		20	5	-				
	7E	Extension flag	00	0	1	0:1個EDID; N-1: N个EDID			
	7F	Checksum	22	34	ı	_ Checksum			
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17.0 GENERAL PRECAUTIONS

17.1 HANDLING

- (1) When the module is assembled, It should be attached to the system firmly using every mounting holes.
- Be careful not to twist or bend the modules.
- (2) Refrain from strong mechanical shock or any force to the module. Otherwise, it may cause improper operation or damage to the module.
- (3) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than 1 HB pencil lead.
- (4) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, Staining and discoloration may occur.
- (5) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (6) The desirable cleaners are water, IPA (Isopropyl Alcohol) or Hexane. Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanently damage to the polarizer due to chemical reaction.
- (7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth .In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.
- (8) Protect the module from static, it may cause damage to the module.
- (9) Use fingerstalls with soft gloves to keep display clean during the incoming inspection and assembly process.
- (10) Do not disassemble the module.
- (11) Do not pull or fold the LED FPC.
- (12) Do not touch any component which is located on the back side.
- (13) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (14) Pins of connector shall not be touched directly with bare hands.

17.2 STORAGE

- (1) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C and relative humidity of less than 70%.
- (2) Do not store the TFT-LCD module in direct sunlight.
- (3) The module shall be stored in a dark place. It is prohibited to apply sunlight or fluorescent light during the store.

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17.3 OPERATION

- (1) Do not connect, disconnect the module in the "Power On" condition.
- (2) Power supply should always be turned on/off by following item 8.0 "Power on/off sequence ".
- (3) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (4) The standard limited warranty is only applicable when the module is used for general notebook applications. If used for purposes other than as specified, BOE is not to be held reliable for the defective operations. It is strongly recommended to contact BOE to find out fitness for a particular purpose.

17.4 OTHERS

- (1) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (2) Do not exceed the absolute maximum rating value. (the supply voltage variation, input voltage variation, Variation in part contents and environmental temperature, so on) Otherwise the module may be damaged.
- (3) If the module displays the same pattern continuously for a long period of time, it can be the situation when The "image sticks" to the screen.
- (4) This module has its circuitry PCB's on the rear or bottom side and should be handled carefully to avoid being stressed.

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Appendix A

Caliper:

Thickness of Outline (Without/With PCB)

Coordinate Measuring Machine:

- a. Length of Outline (Without Tape Wrinkle or Bulged)
- b. Width of Outline (Without PCB) (Without Tape Wrinkle or Bulged)
- c. Width of Outline (With PCB)
- d. CF Polarizer Size
- e. Active Area (Or AA_BM) Size
- f. Active Area to Outline (Without Tape Wrinkle or Bulged)
- g. Active Area to CF Polarizer
- h. The Distance of Bracket Holes
- i. P-Cover to Outline (Without Tape Wrinkle or Bulged)
- j. Length of P-Cover
- k. Connector Pin 1 to Outline (Without Tape Wrinkle or Bulged)

Height Gauge: The Different Height of Root and Top on the Bracket

(Need to Calculate From Bracket Angle Spec.)

Feeler Gauge: The Warpage Spec. of Module

Notes:

Except the Critical Dimensions as Above, Other Dimensions are Measured by Coordinate

Measuring Machine If Necessary.

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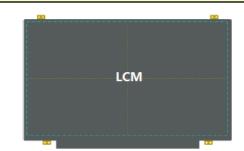
Customer Spec

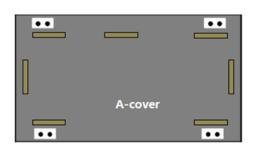
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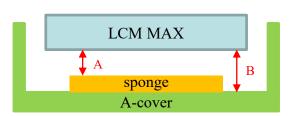
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Appendix B

LCM to A-Cover / sponges z-gap







	Plastic Cover (LCM Thickness: Max)	Metal Cover (LCM Thickness: Max)	
A	>0mm	>0mm	
В	Min: 1.0mm	Min: 0.8mm	
Without the open area of back cover			

Purpose

The reflector area is very sensitive, we suggest that design enough z-gap to decrease the risk of water ripple, white spot and other abnormal display

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Appendix B				
		LCM to A-Cover / sponges z-gap	•	
	a	LCM Reflector Tape/ Sponge	- System A-cover	NG
	Ь	LCM Reflector Tape/ Sponge	M back-bezel System A-cover	OK
Purpose If attach sponges or rubbers which correspond to white reflector area, it may cause white spot, pooling or other relate issues. We suggest that attach wide range sponges / rubbers which can cover the LCM back-bezel opening				

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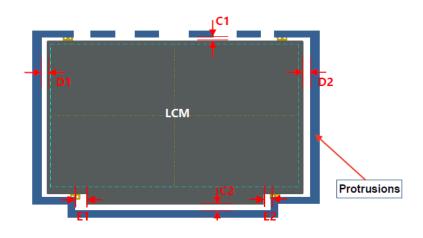
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Appendix B

LCM to side wall / protrusions



	Normal border	Narrow border	
D1/D2	Min: 0.45mm	Min: 0.35mm	
C1	Min: 0.50mm		
C2	Min: 0.50mm		
E1/E2	Min: 0.55mm		

Purpose

We suggest that design enough gap around LCM to prevent shock test failure, or interference, cell crack, abnormal display...etc. in the reliability test

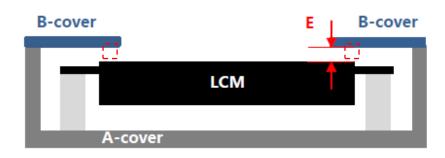
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Appendix B

LCM to B-cover z-gap



B-cover Tape	Gap
Without	0.15 ~ 0.25mm
With	$0.15 \sim 0.20$ mm

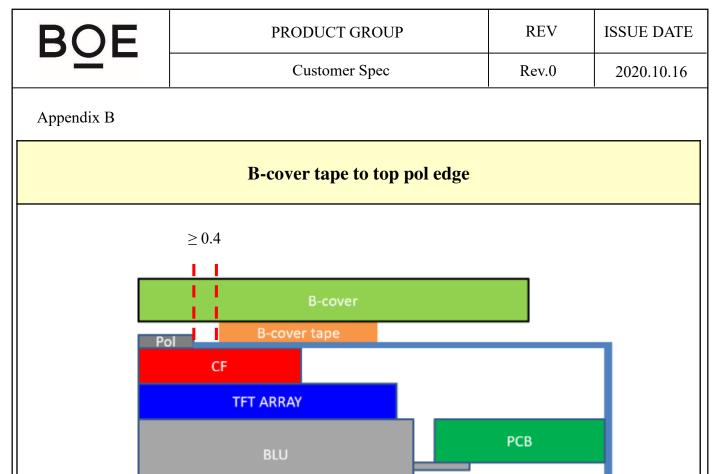
Purpose

Too less z-gap between system B-cover and LCM top pol has high risk to cause cell crack, pooling, light leakage and other issues

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If attach b-cover and LCM with tapes, Please let tapes to be located out of top pol edges 0.4mm away on 4 sides

Purpose	To avoid the B-cover tape override top pol and cause pooling or light leakage issue
---------	---

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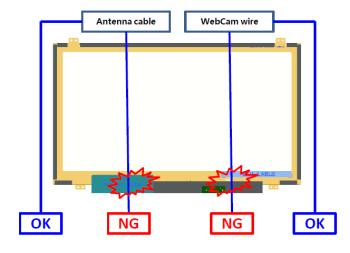
Customer Spec

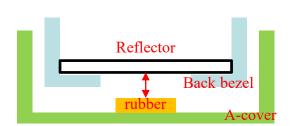
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Appendix B

Antenna Cable & Webcam wire





If sponge within the reflector area is necessary, we suggest that the gap b etween reflector and sponge is more than 0.5mm

Purpose

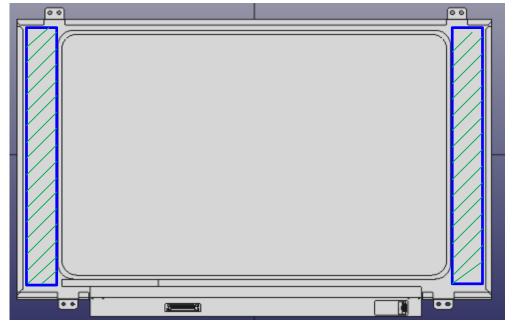
- 1. We suggest that do not set Antenna or WebCam cable / wire go behind LCM to avoid backpack test, hinge test ,twist test or pogo test with abnormal display
- 2. If the cable / wire is necessary to go behind LCM, please make a groove with rounds or chamfers to protect the cable / wire, or attach with higher sponge / rubbers adjacent to the cable / wire route
- 3. Suggest that attach the cable / wire with tapes to A-cover
- 4. Do not attach anything with LCM reflector area. If attach cable / wire with LCM reflector area, it may cause pooling, white spot, light leakage and other related issues

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Appendix B

LCM paste area





Attachment area

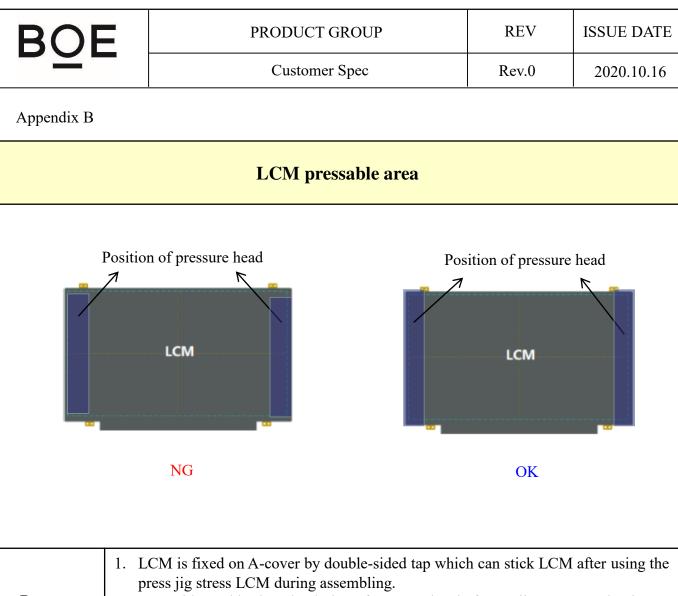
Purpose

If use the stretch remove tapes to fix LCM with A-cover, please set the stretch remove tapes correspond to the LCM back-bezel and do not let the tapes override the back-bezel's level step of opening

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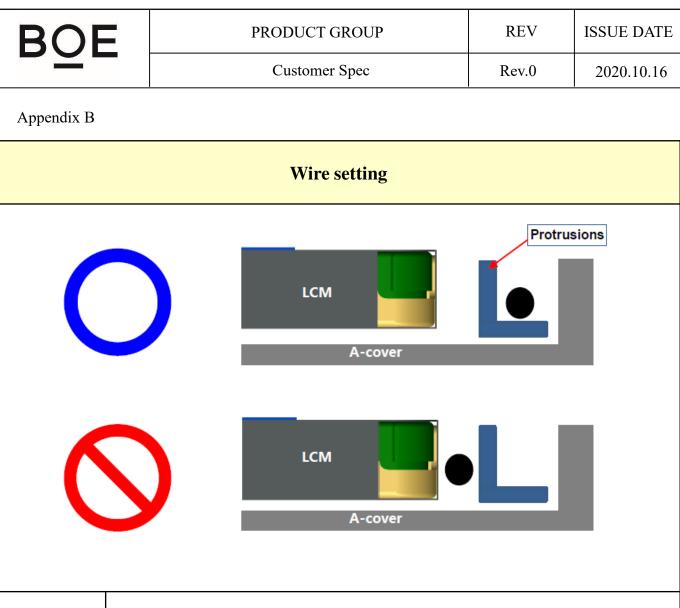
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Purpose

2. To avoid panel broken the design of pressure head of press jig can not only pin on cell panel. The pressure head needs to pin on the LCM frame, which the LCM frame can share the pressure of the pressing head.

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Purpose

Wire should be placed between Protrusions and A-cover. If place the wire between LCM and Protrusions, it may interfere with LCM when assembling B-covers, or even cause LCM breakage in reliability test.

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Appendix B				
		A-cover strength		
LCM	A-co	OK LCM—Rib	A-cover	OK Bracket
Purpose 1. It is recommended that Rib height is higher than LCM, in order to avoiding press on LCM edge panels. 2. As for LCM is more stronger than Rib, the L Bracket is be recommended.				

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DAC DD 2010006 A	•	A 4(210 V 207)

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Appendix B				
		System A-cover Inner Surface		
	A-0	Burr Burr Step		
		should not exist any burr, segment gap or protrus I cause White Spot or Glass Broken by stress con		o, which

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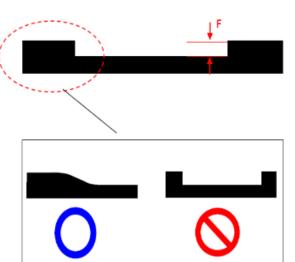
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Appendix B

Keyboard area & Mouse pad





➤ F: max 0.3mm

Purpose

In order to avoiding LCM fragments in reliability test, the step surface of Keyboard and Mouse pad transmits smoothly, and should not be right-angle. For example, when Pogo testing, if the broken hole is done in this location, it is easy to produce fragments.

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Appendix B			
	System cover reliability		
	LCM	System B-co	
	LCM	System B-co	
Purpose	ermanent deformation part of System cover after e and other structures or components, can not tou		st, including

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Appendix B				
		A/B-cover near LCD PCBA		
		LCM	o magnetic o	object
Purpose		e should not have magnet object near LCM PCBA cal or electricity noise issue	A, which is prono	e to cause
SPEC. NUMB	BER	SPEC. TITLE		PAGE

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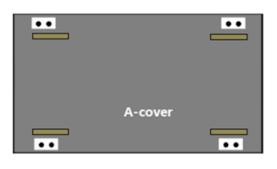
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Appendix B

A-cover add sponges on Boss side wall







Purpose

We suggest to attach Sponges to the side of the Boss column of A-cover to reduce the panel broken possibility in assembly. It is recommended to this design synchronously.

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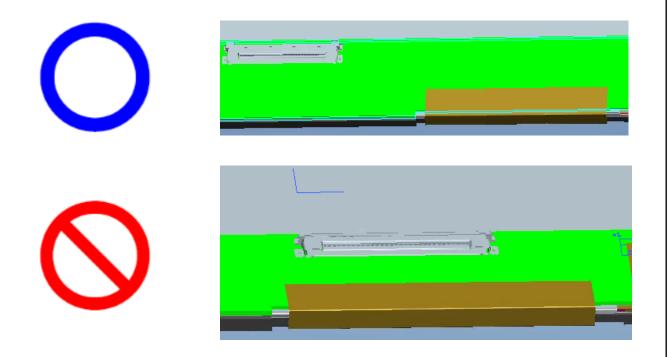
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Appendix B

LCM to A-Cover / sponges z-gap



Purpose

Bent product: The position of system connector and FPC should be staggered in X direction. Otherwise, when testing, the system Cable line extrudes FPC, leading to FPC Crack; (Panel FPC Bonding location is related to Mask and can not be changed easily)

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Appendix C				
	HPD Signal recognition			
Logic Vdd 90% 10% HPD from 2.0V Sink HPD Glitch Sink Aux Aux command Normal Signal (Ignore HPD Glit ch) Abnormal Signal				
Purpose When data.	n HPD glitch voltage less than 2.0(V), system sign	nal can't output A	UX command	

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Appendix C					
	HPD Signal Definition IRQ (Interrupt Request)				
Logic Vdd 90% IRQ (0.5ms to 1ms) HPD from Si nk Sink Aux Aux command Aux command Source Main-Lin k Link Trainin Normal Vide NG Link Training Normal Vide					
Purpose		HPD signal low than 0.5ms to 1ms, the source d from the DPCD and take link training again.	evice should che	ck sink status	
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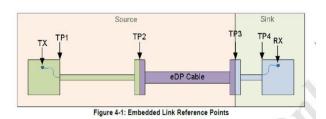
Customer Spec

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Appendix C

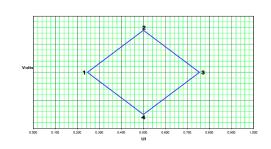
Main link eye diagram of TP3



Measured TP3 on LCM connector.

	UI	Voltage
1	0.246	0
2	0.5	0.075
3	0.755	0
4	0.5	-0.075

Eye for TP3 at HBR



Downstream Device Mask at TP3

	UI	Voltage
1	0.375	0
2	0.5	0.023
3	0.625	0
4	0.5	-0.023

Eye for TP3 at RBR

Purpose

- 1. Main Link EYE Diagram should meet TP3 point of VESA.
- 2. The measure method is through access fixture.

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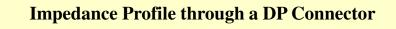
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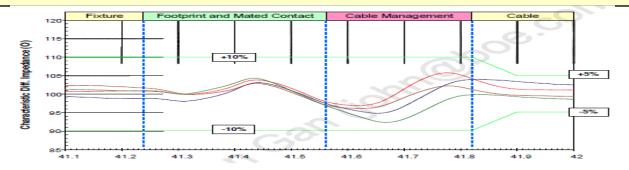
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Differential Impedance Profile Measurement Data Example

Segment	Differential Impedance Value	Maximum Tolerance
Fixture	100Ω/VESA	±10%
Connector	100Ω/VESA	±10%
Wire management	100Ω/VESA	±10%
Cable	100Ω/VESA	±5%

Impedance Profile Values for Cable Assembly

Purpose

Cable Impedance Profile 100ohm for Cable Assembly

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	Ma	in Link Pixel Freq information value of	MSA data		
Logic Vdd 90% HPD from Sink Sink Aux Read EDID Link training Video data					
		TP1 TP2 Frame1 Frame2	Frame3 Frame	Frame5	
1. It need to fix pixel freq information value of MSA data output to prevent the initial abnormal pixel freq information value from incoming after power on. 2. BOE can read DPCD to check this value. Ex: BIOS is 1.62G, but into windows is 2.7G.					

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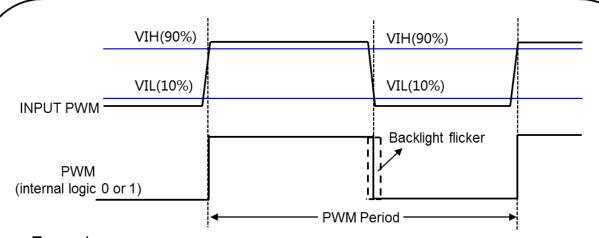
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Main Link Pixel Freq information value of MSA data



Example:

Freq	Cycle Time	PWM Rising Time	PWM Falling Time
200Hz	5ms	≤1us	≤1us
1KHz	1ms	≤200ns	≤200ns

Purpose

- 1. LED driver need to calculate the duty cycle of input PWM signal.
- 2. To avoid backlight flicker visible on LCD, system input PWM suggest : PWM rising ≤ 200 ppm*cycle time ; PWM falling ≤ 200 ppm*cycle time.





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