DATA MODUL

SPECIFICATION

TIANMA

TM070RDH10

7.0” – 800 x 480 - RGB

Version: 2.5
Date: 24.03.2020

Note: This specification is subject to change without prior notice

MODEL NO : TM070RDH10

MODEL VERSION: 47

SPEC VERSION : 2.5

ISSUED DATE: 2020-03-24

□**Preliminary Specification**
■**Final Product Specification**

Customer :

Approved by	Notes

TIANMA Confirmed :

Prepared by	Checked by	Approved by
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This technical specification is subjected to change without notice

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Record of Revision

Rev	Issued Date	Description	Editor
2.0	2013-12-27	Final Product Specification	Longping.deng
2.1	2015-11-25	Add temperature and relative humidity descriptions on page7.	Gang.li
2.2	2016-6-14	Update led life time	Longping.deng
2.3	2018-8-20	Update Packing drawing	Bin Wang
2.4	2019-1-10	Update IC Information	Bin Wang
2.5	2020-03-24	Page 4 Electrical Characteristics Page 7 Absolute Maximum Ratings update Page10 Correct BLOCK DIAGRAM Page18 Environmental / Reliability Test update	Mingxu.Xiao

1 General Specifications

Feature		Spec
Display Spec.	Size	7.0 inch
	Resolution	800(RGB) x 480
	Technology Type	a-Si TFT
	Pixel Configuration	R.G.B. Vertical Stripe
	Pixel pitch(mm)	0.1926 (H) x 0.179(V)
	Display Mode	TM,NW
	Surface Treatment	Anti Glare
	Viewing Direction	12 o'clock
	Gray Scale Inversion Direction	6 o'clock
Mechanical Characteristics	LCM (W x H x D) (mm)	164.9x 100 x 5.7
	Active Area(mm)	154.08 (W) x 85.92 (H)
	With /Without TSP	Without TSP
	Matching Connection Type	HIR OSE FH12A-50S-0.5H
	LED Numbers	24 LEDS
	Weight (g)	160g
Electrical Characteristics	Interface	RGB 24 bits
	Color Depth	16M
	Driver IC	HX8264D+ HX8664B

Note 1: Viewing direction for best image quality is different from TFT definition. There is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002

Note 3: LCM weight tolerance: +/- 5%

2 Input/Output Terminals

2.1 CN1 of FPC

Mating connector type: HIROSE FH12A-50S-0.5H

PIN	Symbol	I/O	Description	Remark
1	VLED+	P	Led anode	
2	VLED+	P	Led anode	
3	VLED-	P	Led cathode	
4	VLED-	P	Led cathode	
5	GND	P	Ground	
6	NC	--	No Connection	
7	VCC	P	Digital power supply	
8	MODE	I	DE/SYNC mode select. H:DE mode, L:SYNC mode	
9	DE	I	Data enable signal, active high to enable data,if not used,please pull low	
10	VSYNC	I	Vertical sync input, negative polarity,if not used,please pull High	
11	HSYNC	I	Horizontal sync input, negative polarity,if not used,please pull High	
12	B7	I	Blue data（MSB）	
13	B6	I	Blue data	
14	B5	I	Blue data	
15	B4	I	Blue data	
16	B3	I	Blue data	
17	B2	I	Blue data	
18	B1	I	Blue data	
19	B0	I	Blue data（LSB）	
20	G7	I	Green data（MSB）	
21	G6	I	Green data	
22	G5	I	Green data	
23	G4	I	Green data	
24	G3	I	Green data	
25	G2	I	Green data	
26	G1	I	Green data	
27	G0	I	Green data（LSB）	
28	R7	I	Red data（MSB）	
29	R6	I	Red data	
30	R5	I	Red data	
31	R4	I	Red data	
32	R3	I	Red data	
33	R2	I	Red data	
34	R1	I	Red data	
35	R0	I	Red data（LSB）	
36	GND	P	Ground	

37	DCLK	I	Clock for input data, latching data at falling edge	
38	GND	P	Ground	
39	LR	I	Source left or right sequence control	
40	UD	I	Gate up or down scan control	
41	VGH	P	Positive power of TFT	
42	VGL	P	Negative power of TFT	
43	AVDD	P	Analog power supply	
44	RESET	I	Global reset pin	
45	NC	-	No Connection	
46	NC	-	No Connection	
47	DITHB	I	Dithering setting. H: 6bit resolution, L: 8bit resolution	
48	GND	P	Ground	
49	NC	-	No Connection	
50	NC	-	No Connection	

I---Input, O---Output, P--- Power/Ground

Table 2.1 terminal pin assignments

2.2 U/D R/L Function Description

Scan control input		Scanning direction
UD	**LR**	
GND	VCC	Up to down, left to right
VCC	GND	Down to up, right to left
GND	GND	Up to down, right to left
VCC	VCC	Down to up, left to right

3 Absolute Maximum Ratings

Ta = 25℃

Item	Symbol	MIN	MAX	Unit	Remark
Power Voltage	VCC	-0.50	3.95	V	
	AVDD	-0.50	14.85	V	
	VGH	-0.30	42.00	V	
	VGL	VGH-42	0.30	V	
	VGH-VGL	-0.30	40.00	V	
Signal Input Voltage	Vin	-0.50	VCC+0.3	V	Note1
Operating Temperature	T_{op}	-20.0	70.0	℃	
Storage Temperature	T_{st}	-30.0	80.0	℃	
Relative Humidity (Note2)	RH	--	≤95	%	Ta≤40℃
		--	≤85	%	40℃＜Ta≤50℃
		--	≤55	%	50℃＜Ta≤60℃
		--	≤36	%	60℃＜Ta≤70℃
		--	≤24	%	70℃＜Ta≤80℃
Absolute Humidity	AH	--	≤70	g/m^3	Ta＞70℃

Table 3.1 absolute maximum rating

Note1: Input voltage include R0~R7, G0~G7, B0~B7, DCLK, HSYNC, VSYNC, DE, LR, UD,MODE, RESET,DITHB.

Note2: Ta means the ambient temperature.
It is necessary to limit the relative humidity to the specified temperature range.
Condensation on the module is not allowed.

4 Electrical Characteristics

4.1 Recommended Operating Condition

VCC=3.3V，GND=0V，Ta = 25℃

Item		Symbol	MIN	TYP	MAX	Unit	Remark
Digital supply Voltage		VCC	3.0	3.30	3.60	V	
Analog supply Voltage		AVDD	10.3	10.4	10.5	V	
Gate on voltage		VGH	14.4	16	17.6	V	
Gate off voltage		VGL	-7.70	-7.00	-6.30	V	
Input Signal Voltage	Low Level	V_{IL}	0	-	0.3xVCC	V	R0~R7,G0~G7,0~B7,DE, DCLK,HSYNC,VSYNC,MODE, RESET,LR,UD, DITHB
	High Level	V_{IH}	0.7xVCC	-	VCC	V	
Current of digital supply voltage		I_{VCC}	-	-	10	mA	VCC=3.3V,blackpattern
Current of analog supply voltage		I_{AVDD}	-	-	30	mA	AVDD=10.4V,blackpattern
Current of Gate on voltage		I_{VGH}	-	-	0.3	mA	VGH=16.0V,blackpattern
Current of Gate off voltage		I_{VGL}	-	-	0.3	mA	VGL=-7.0V,blackpattern

Table 4.1 LCD module electrical characteristics

Note 1: It is necessary to keep the input voltage within the suggested range.

4.2 Backlight Unit Driving Condition

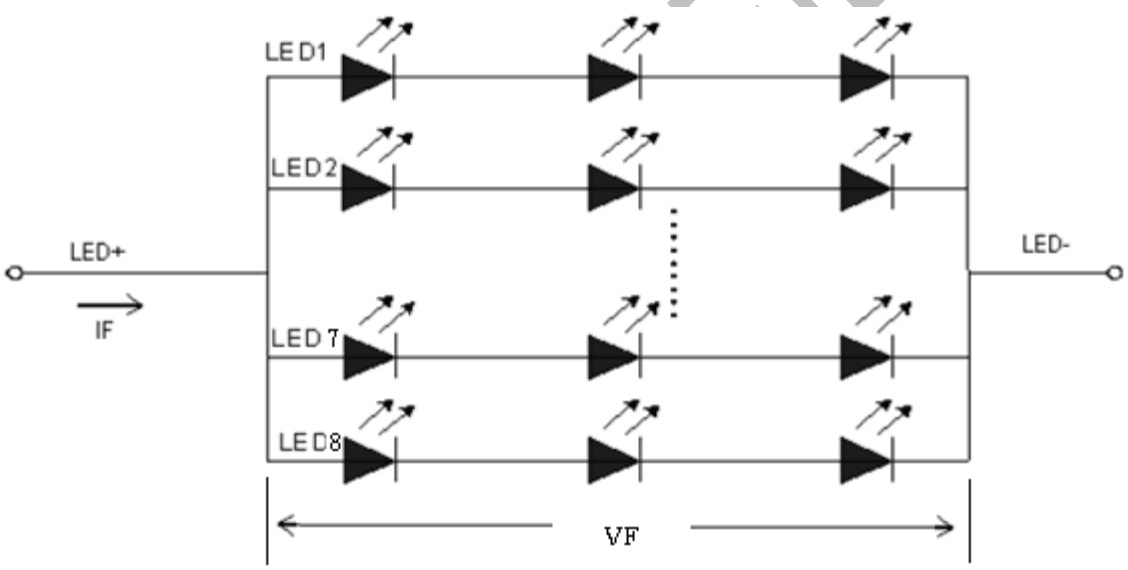
Item	Symbol	MIN	TYP	MAX	Unit	Remark
Forward Current	I_F	-	160.0	200	mA	24 LEDs (3 LED Serial, 8 LED Parallel)
Forward Current Voltage	V_F	9	9.6	10.8	V	
Backlight Power Consumption	W_{BL}	-	1536	2160	mW	
Operating Life Time	--	20000	30000	--	hrs	Note 2, Note 3

Note1: The LED driving condition is defined for each LED module (3 LED Serial, 8 LED Parallel).

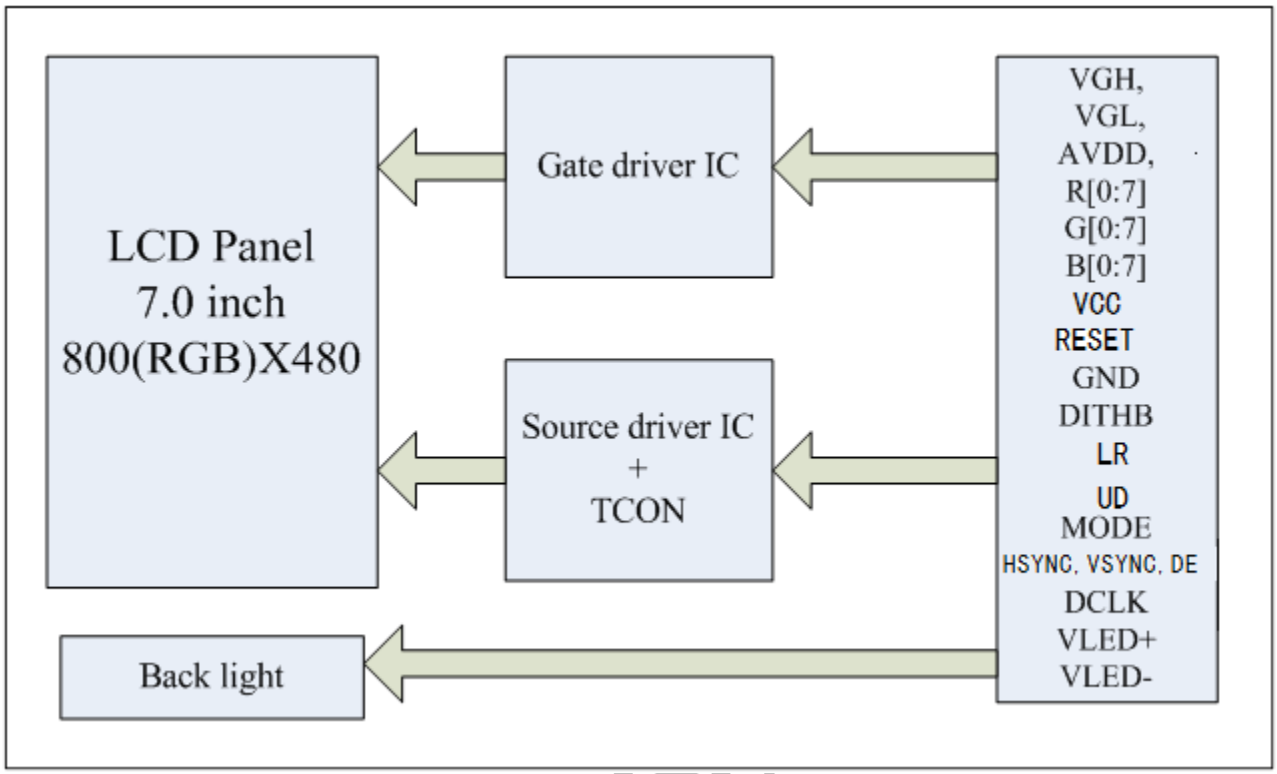
Note2: Under LCM operating, the stable forward current should be inputted. And forward voltage is for reference only.

Note3: Optical performance should be evaluated at Ta=25℃ only If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

Note4: The LED driving condition is defined for each LED module.



4.3 BLOCK DIAGRAM



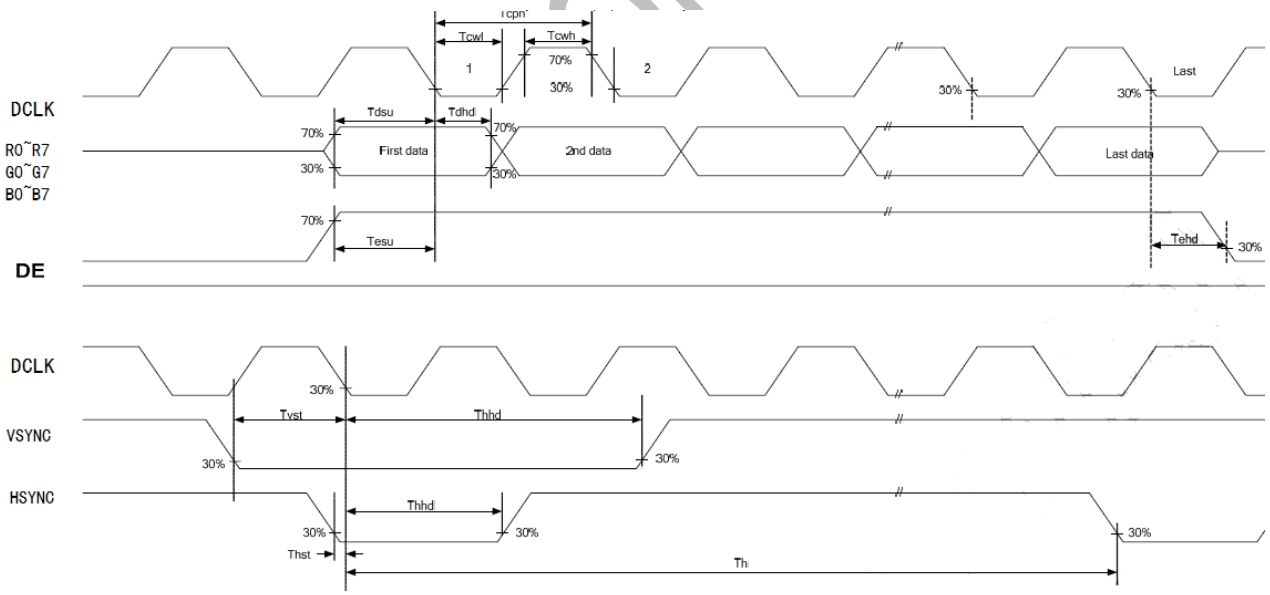
5 Timing Chart

5.1 TFT-LCD Input Timing

VCC=3.3V, GND=0V, Ta=25℃

Parameter	Symbol	Min	Typ	Max	Unit	Remark
DCLK frequency	F_{clk}	28	30.0	40.0	MHz	
DCLK cycle time	T_{cph}	25	33.3	36	ns	
DCLK pulse width	T_{cw}	40%	50%	60%	T_{cph}	
VSYNC setup time	T_{vst}	8			ns	
VSYNC hold time	T_{vhd}	8	-	-	ns	
HSYNC setup time	T_{hst}	8			ns	
HSYNC hold time	T_{hhd}	8	-	-	ns	
Data setup time	T_{dsu}	8			ns	Data to DCLK
Data hold time	T_{dhd}	8	-	-	ns	Data to DCLK
DE setup time	T_{esu}	8	-	-	ns	
DE hold time	T_{ehd}	8	-	-	ns	

Input Clock and Data timing Diagram:



5.2 Recommended Timing Setting Of TCON

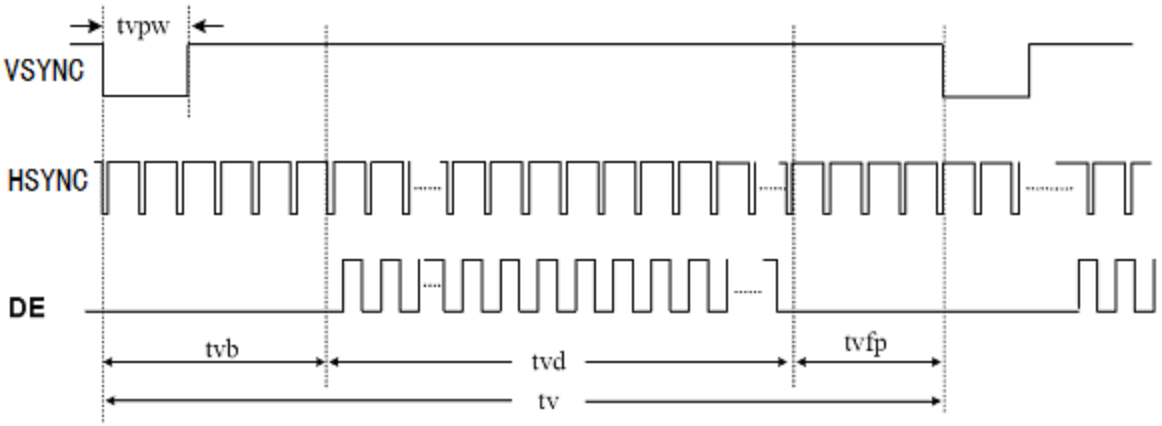
TCON (Embedded In Source IC) Input Timing (DCLK, HSYNC, VSYNC, DE)

VCC=3.3V, GND=0V, Ta=25℃

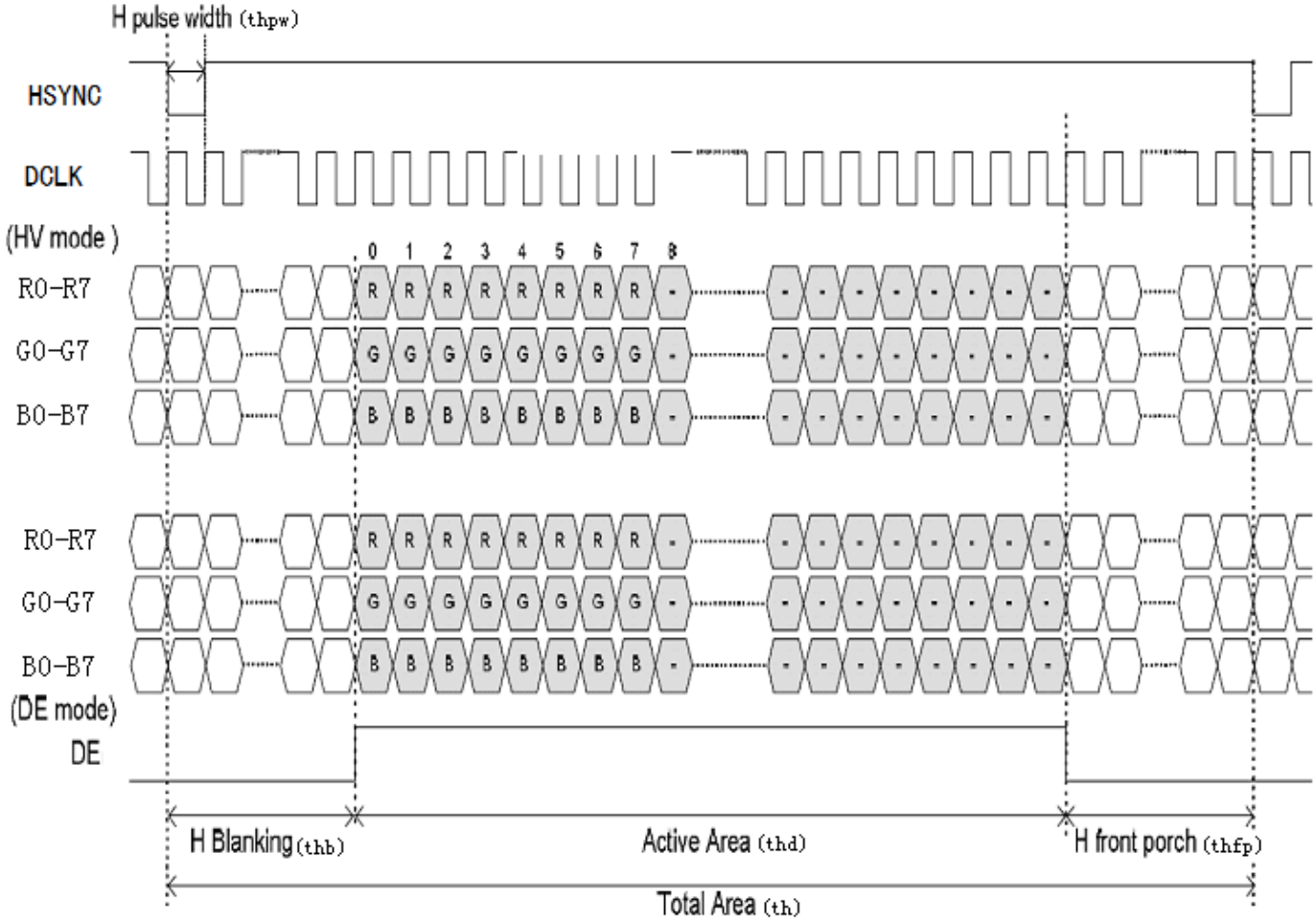
Parameter	Symbol	Min	Typ	Max	Unit	Remark
DCLK	FCLK	28	30	40	MHZ	
	TCLK	20	33.3	36	ns	
HSD	th	862	1056	1200	tclk	
	thd	800	800	800	tclk	
	thpw	1	-	40	tclk	
	thb	46	46	46	tclk	
	thfp	16	210	354	tclk	
VSD	tv	513	525	650	th	
	tvd	480	480	480	th	
	tvpw	1	3	20	th	
	tvb	23	23	23	th	
	tvfp	7	22	147	th	

Note 1: DE timing refer to HSYNC, VSYNC input timing.

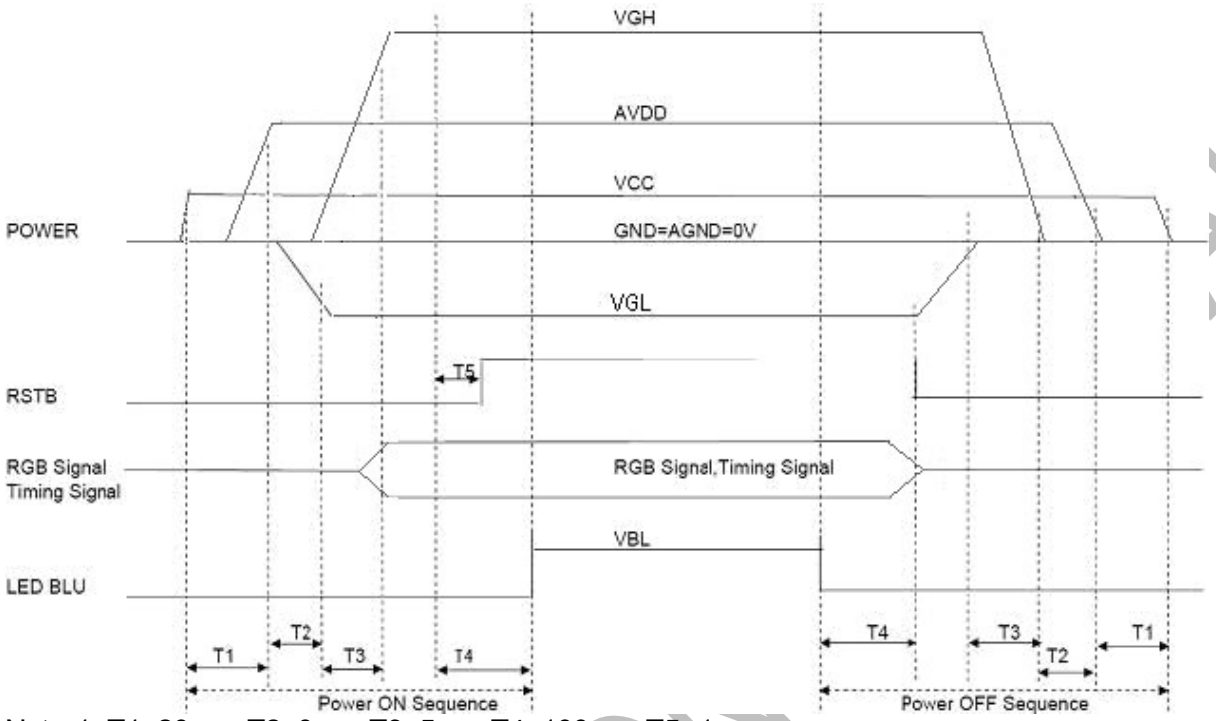
TCON Vertical Input Timing Diagram HV



TCON Horizontal Input Timing Diagram



5.3 POWER ON/OFF SEQUENCE



Note 1: T1≥20ms, T2≥0ms, T3≥5ms, T4≥100ms, T5>1ms

6 Optical Characteristics

Ta=25℃

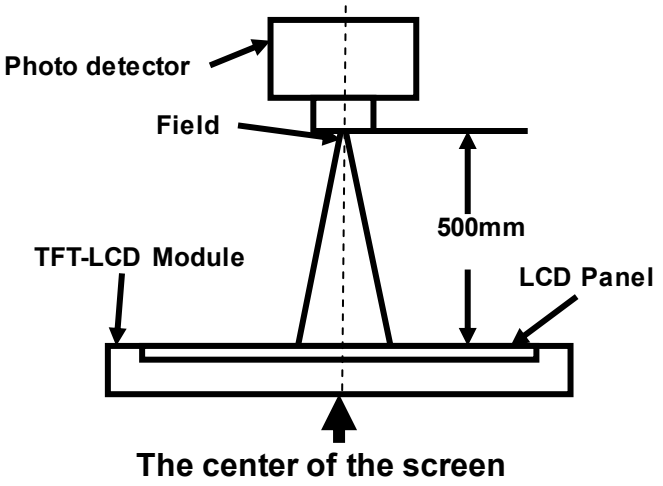
Item		Symbol	Condition	Min	Typ	Max	Unit	Remark
View Angles		θT	CR≧10	50	60	-	Degree	Note 2
		θB		60	80	-		
		θL		60	80	-		
		θR		60	80	-		
Contrast Ratio		CR	θ=0°	600	800	-		Note1 Note3
Response Time		T_{ON}	25℃	-	15	-	ms	Note1 Note4
		T_{OFF}						
Chromaticity	White	x	Backlight is on	0.269	0.319	0.369		Note1 Note5
		y		0.295	0.345	0.395		
	Red	x		0.539	0.589	0.639		
		y		0.303	0.353	0.403		
	Green	x		0.295	0.345	0.395		
		y		0.545	0.595	0.645		
	Blue	x		0.100	0.150	0.200		
		y		0.047	0.097	0.147		
Uniformity		U		75	85	-	%	Note1 Note6
NTSC				45	50	-	%	Note 5
Luminance（Without TP）		L		400	450	-	cd/m^2	Note1 Note7

Test Conditions:

1. I_F= 160 mA, V_F=9.6 V and the ambient temperature is 25±2℃.humidity is 65±7%
2. The test systems refer to Note 1 and Note 2.

Note 1: Definition of optical measurement system.

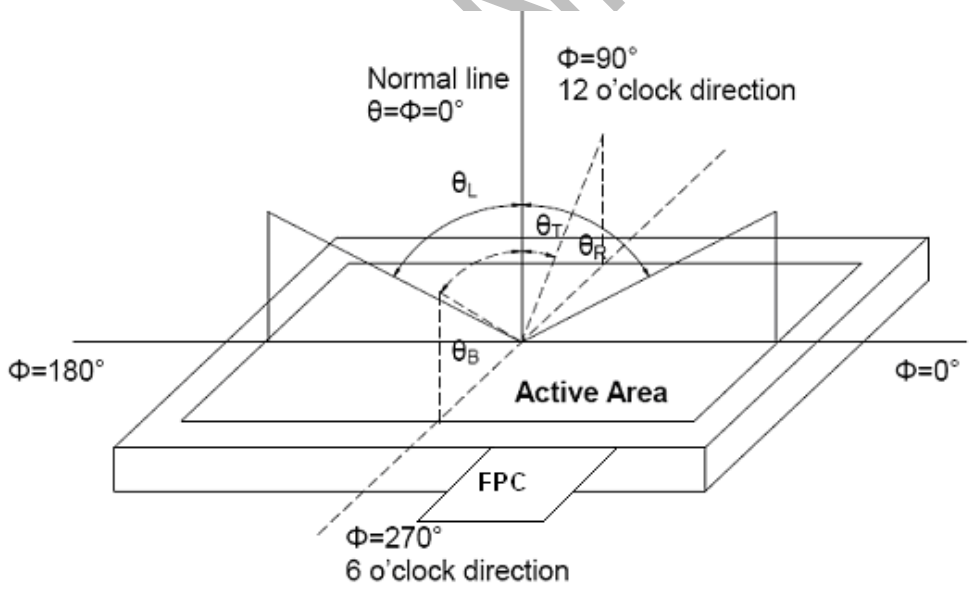
The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Item	Photo detector	Field
Contrast Ratio	SR-3AR	1°
Luminance		
Chromaticity		
Lum Uniformity		
Response Time	LCD-5200	

Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80)。



Note 3: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$$

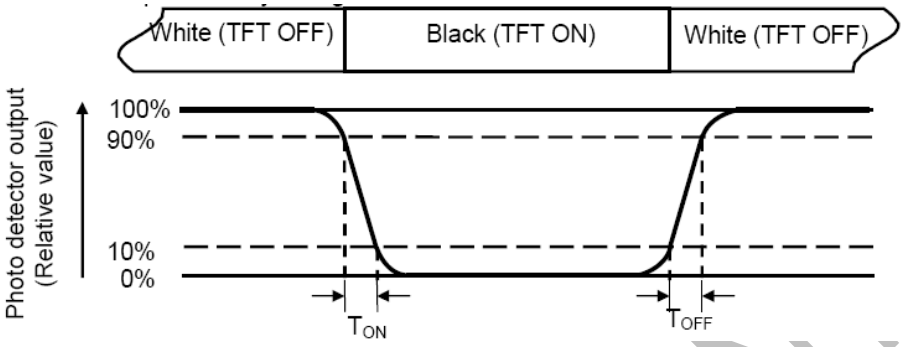
"White state ": The state is that the LCD should drive by Vwhite.

"Black state": The state is that the LCD should drive by Vblack.

Vwhite: To be determined Vblack: To be determined.

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

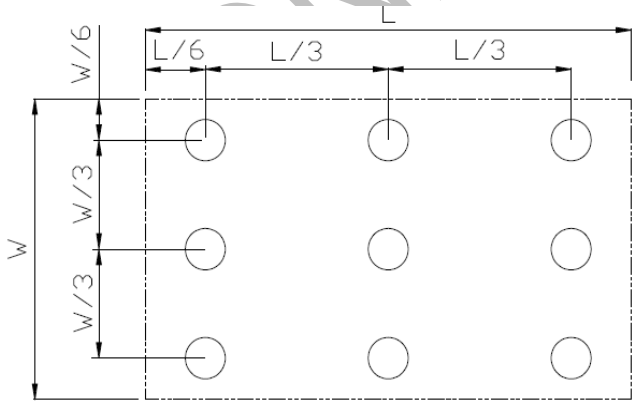
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/ Lmax

L-------Active area length W-----Active area width



Lmax: The measured Maximum luminance of all measurement position.

Lmin: The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

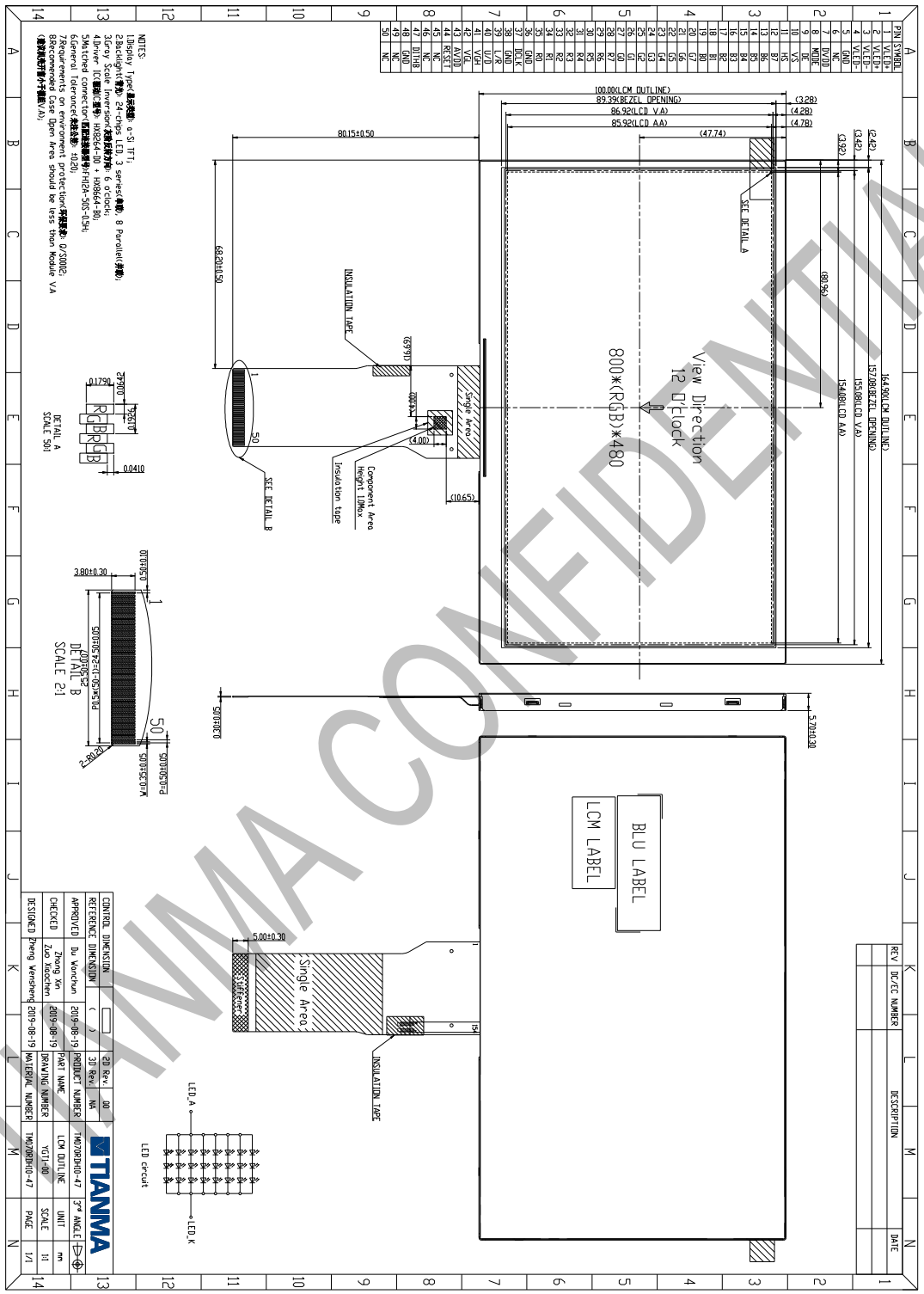
Measure the luminance of white state at center point.

7 Environmental / Reliability Test

No	Test Item	Condition	Remarks
1	High Temperature Operation	Ta = +70℃, 240 hours	IEC60068-2-2 GB2423.2
2	Low Temperature Operation	Ta = -20℃, 240 hours	IEC60068-2-1 GB2423.1
3	High Temperature Storage	Ta = +80℃, 240 hours	IEC60068-2-2 GB2423.2
4	Low Temperature Storage	Ta = -30℃, 240 hours	IEC60068-2-1 GB2423.1
5	Storage at High Temperature and Humidity	Ta = +60℃, 90% RH max,240hours	IEC60068-2-78 GB/T2423.3
6	Thermal Shock (non-operation)	-30℃ 30 min~+80℃ 30 min, Change time:5min, 100 Cycle	Start with cold temperature, End with high temperature, IEC60068-2-14,GB2423.22
7	ESD	C=150pF,R=330Ω,5point/panel Air:±8Kv,5times; Contact:±4Kv,5times (Environment:15℃~35℃, 30%~60%.86Kpa~106Kpa)	IEC61000-4-2 GB/T17626.2
8	Vibration Test	Frequency range:10~55Hz Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z. (6 hours for total)	IEC60068-2-6 GB/T2423.10
9	Mechanical Shock (Non Op)	Half Sine Wave 100G 6ms, ±X,±Y,±Z 3times for each direction	IEC60068-2-27 GB/T2423.5
10	Package Drop Test	Height:60cm, 1corner,3edges,6surfaces	GB/T 4857.5-1992

Note1: Ta is the ambient temperature of samples.

8 Mechanical Drawing

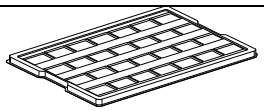


9 Packing drawing

Per Carton

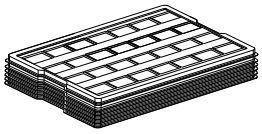
No	Item	Model (Material)	Dimensions(mm)	Unit Weight(Kg)	Quantity	Remark
1	LCM module	TM070RDH10-40	164.90×100.00×5.70	TBD	60	
2	Tray	PET	485×330×17	0.22	18	Anti-static
3	Dust-proof Bag	PE	700×545×0.05	0.021	1	
4	Carton	Corrugated Paper	544×365×250	1.01	1	
5	BOX	Corrugated Paper	520×345×74	0.227	3	
6	Label		100×52	0.002	1	
7	Total weight	14.2 Kg±0.5%				

Use empty tray



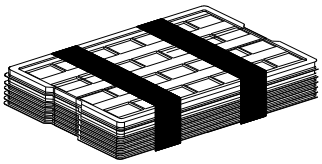
+
LCM
+

Put products into the 5trays,4 LCMS per tray

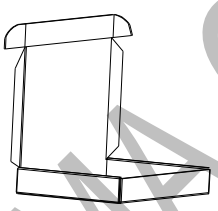


+

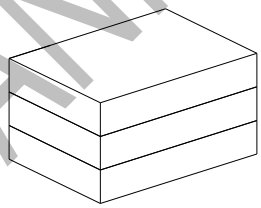
Use strop bind the trays

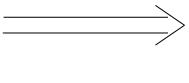


20 LCMs per Box

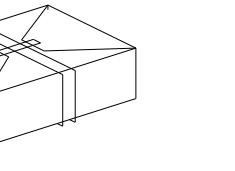


3 Boxes





dust-proof bag

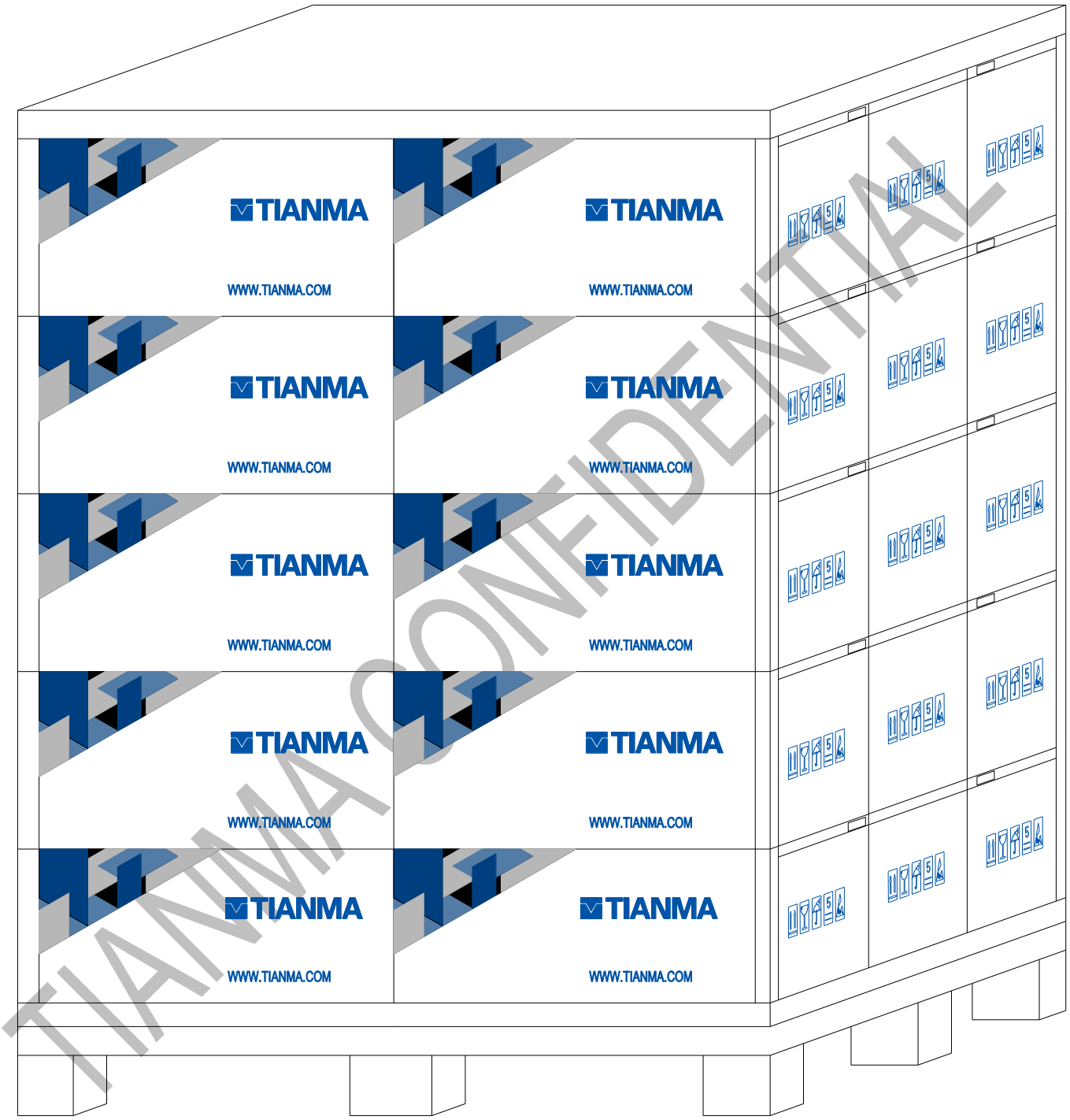


Put into Carton
3×4×5=60
LCMs per Carton

Use strop

Use the tape to seal Carton

纸箱堆叠数按2*3每层*共5层



10 Precautions for Use of LCD Modules

10.1 Handling Precautions

10.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

10.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

10.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

10.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

10.1.5 If the display surface is contaMinated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

— Isopropyl alcohol

— Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

— Water — Ketone — Aromatic solvents

10.1.6 Do not attempt to disassemble the LCD Module.

10.1.7 If the logic circuit power is off, do not apply the input signals.

10.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

10.1.8.1 Be sure to ground the body when handling the LCD Modules.

10.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.

10.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

10.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

10.2 Storage precautions

10.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

10.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0℃ ～ 40℃ Relatively humidity: ≤80%

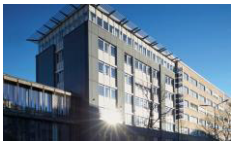
10.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

10.3 Transportation Precautions

10.3.1 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

DATA MODUL

ALL TECHNOLOGIES. ALL COMPETENCIES. ONE SPECIALIST.



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